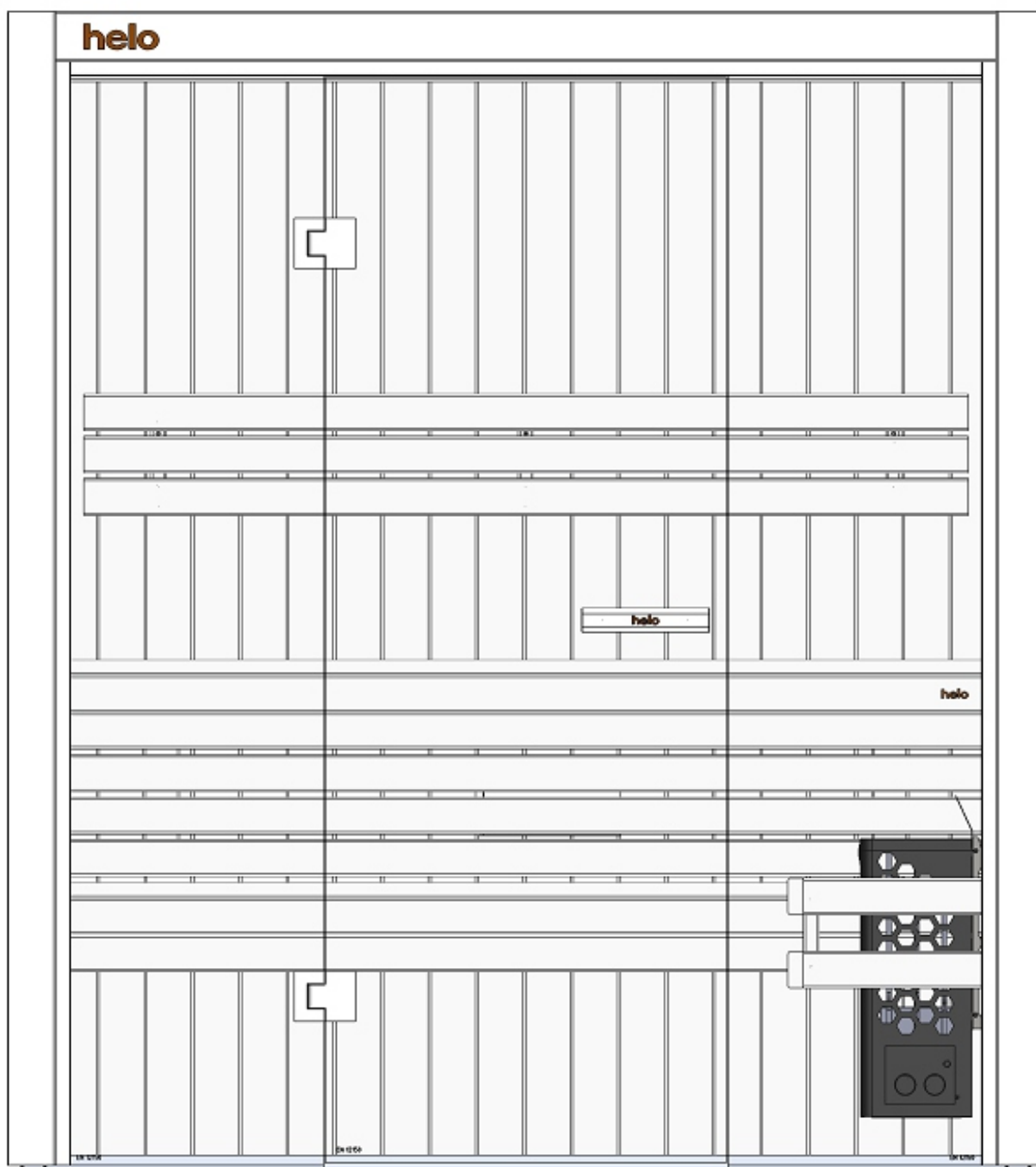
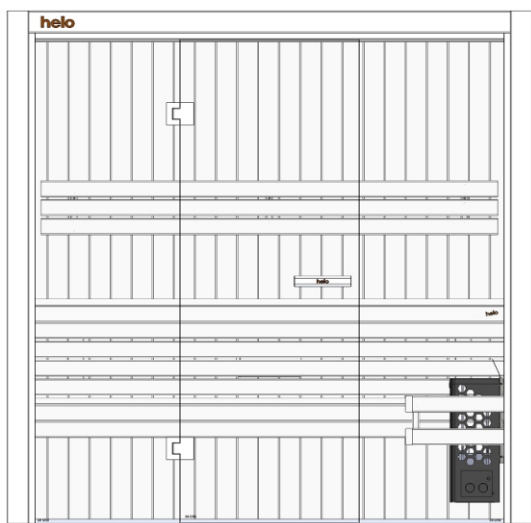


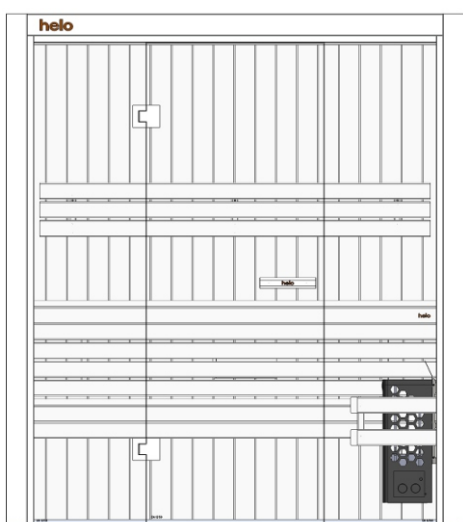
Hanko Sauna GF



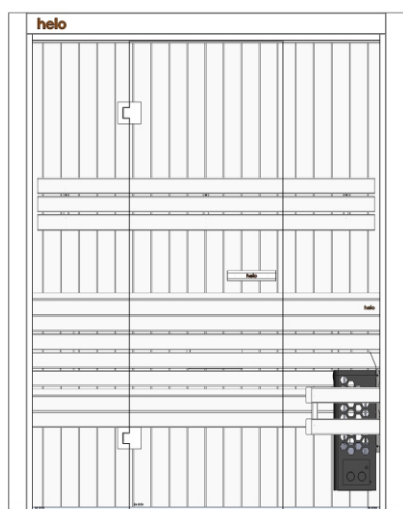
Manual valid for glass front layout



Hanko GF XL (2096x1585)



Hanko GF L (1840x1585)

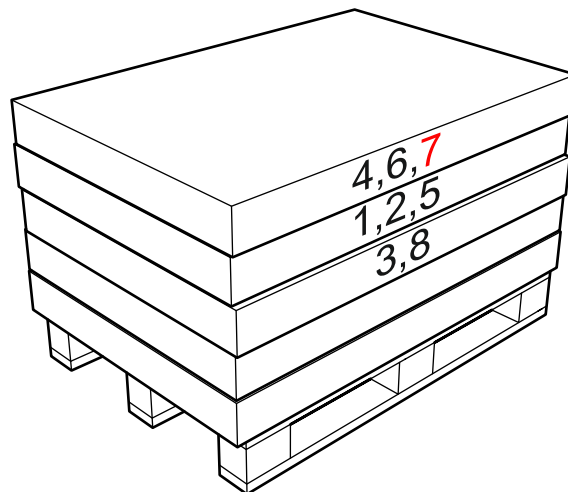
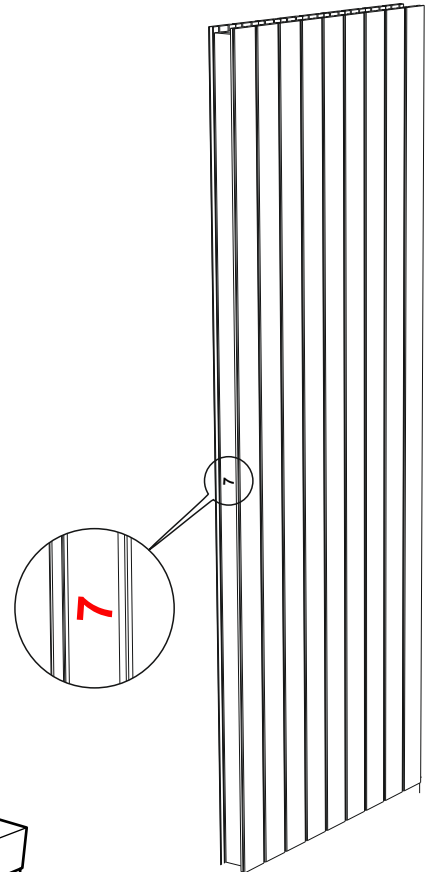
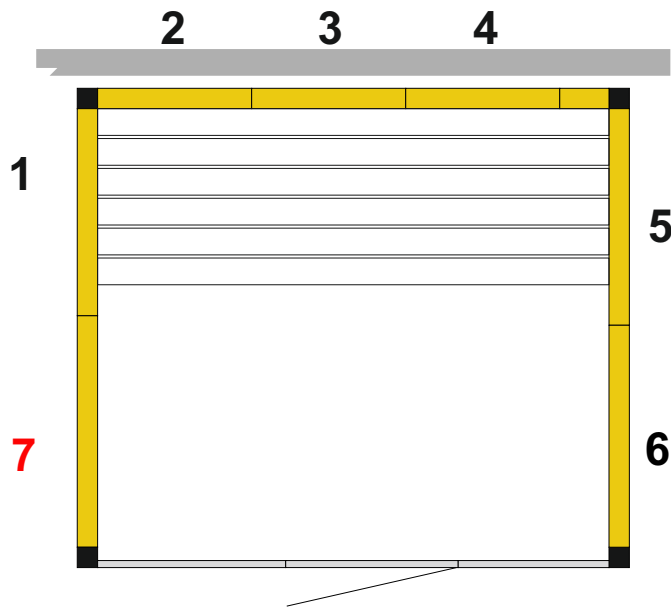


Hanko GF (1585x1585)

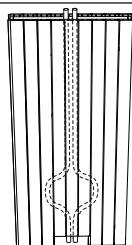
Wall numbering

The wall panels are numbered on their sides, corresponding to the layout diagram below

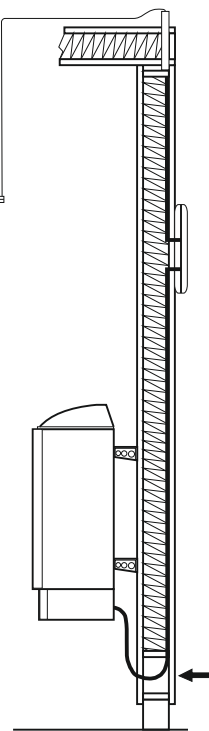
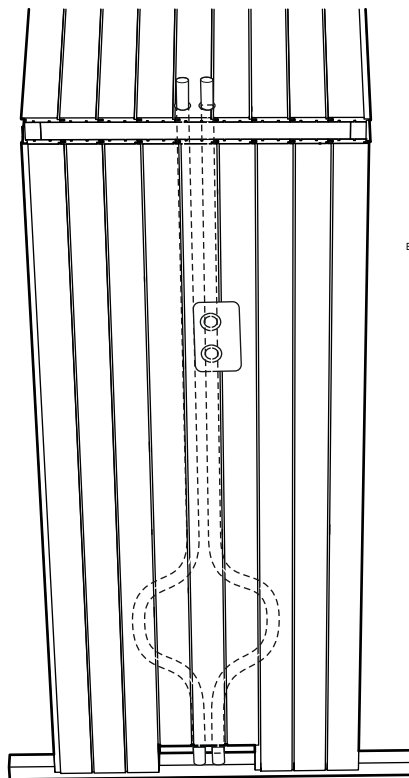
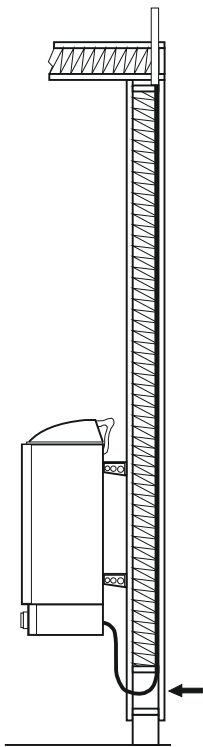
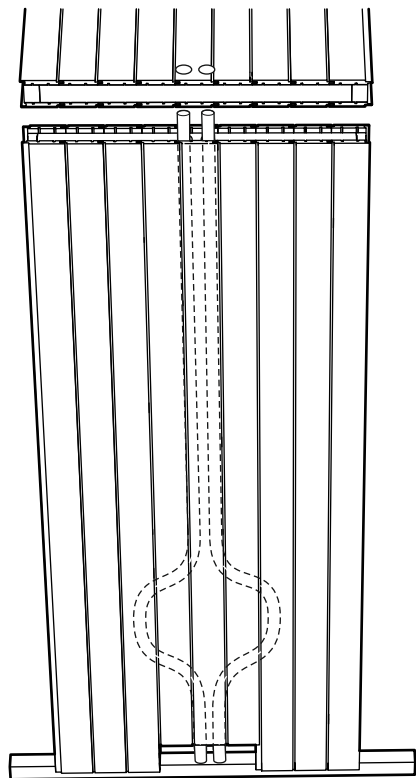
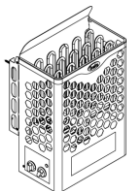
Numbers on each box indicate which wall panels it contains..



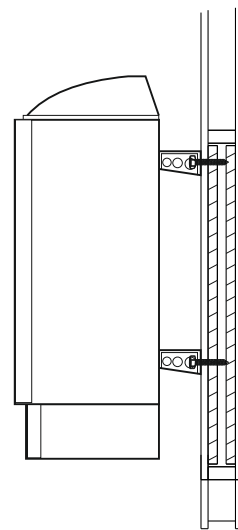
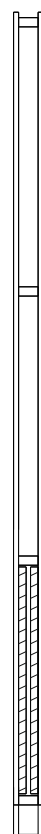
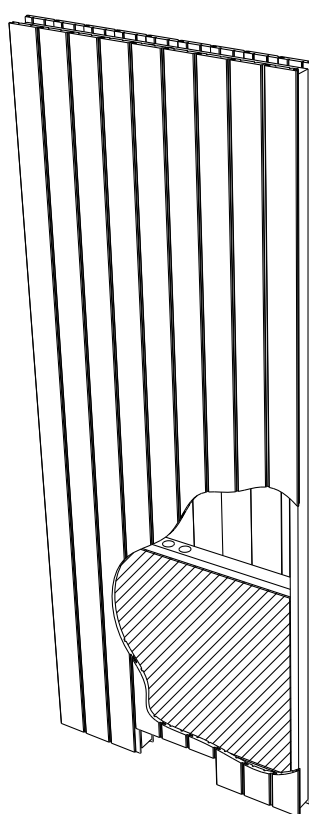
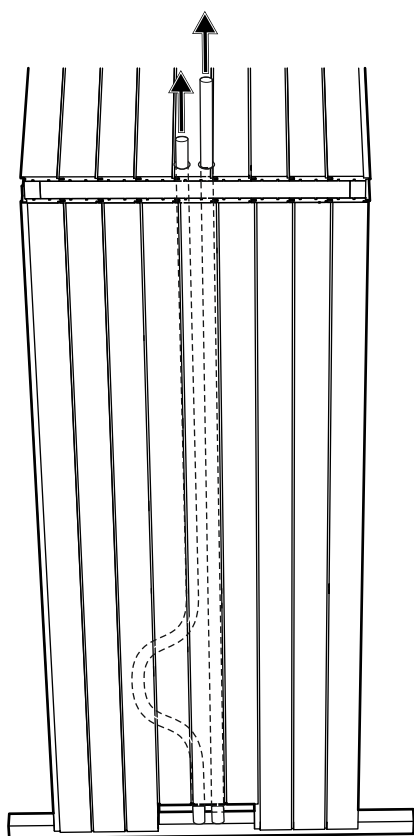
Information



+

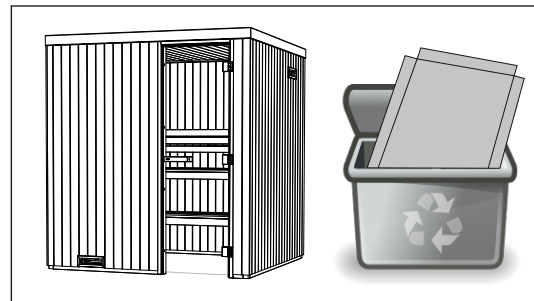
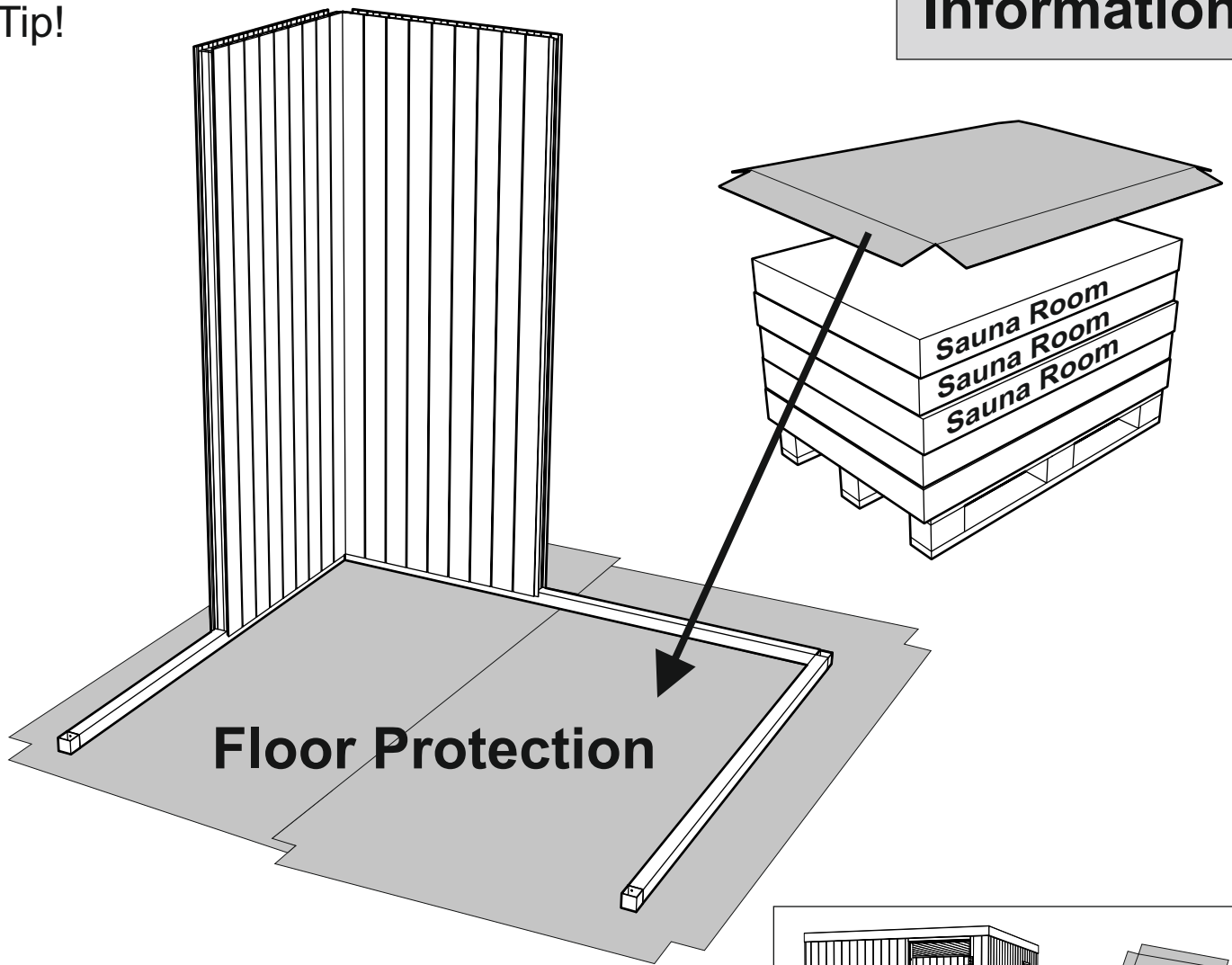


See heater manual for measurements

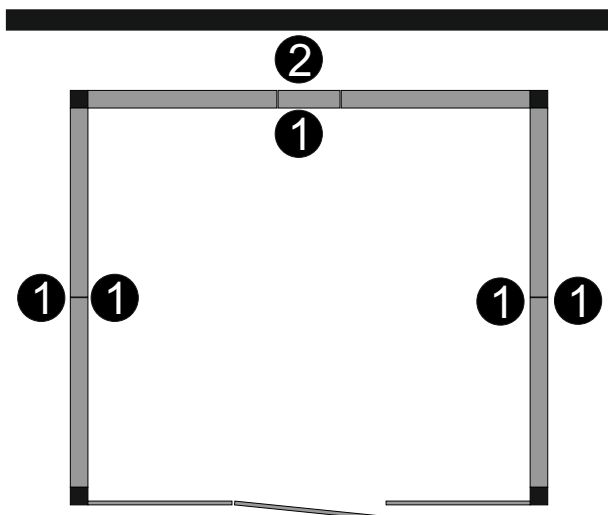


Tip!

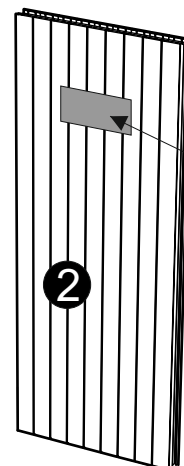
Information



Wall panel - quality



- ① Both inside and outside surfaces visible - grade A
- ② Only internal visible - grade C

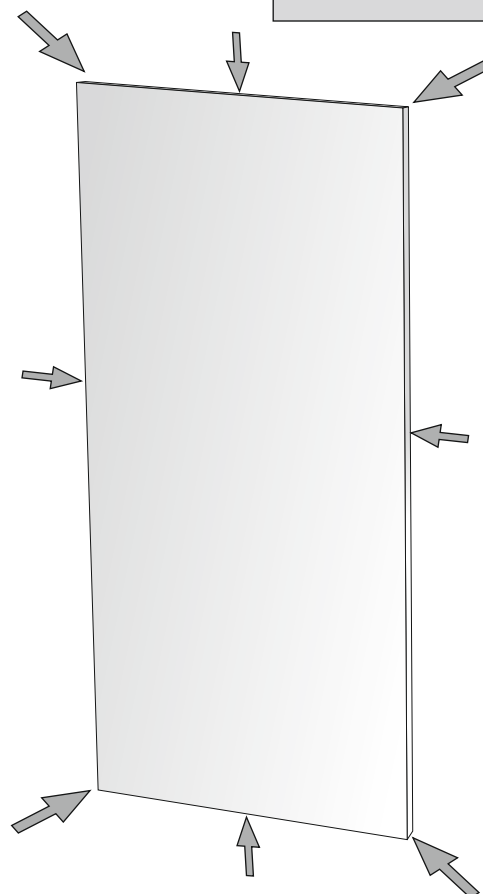


See panel lable for information

Warning! Glass - handle with care!

Information

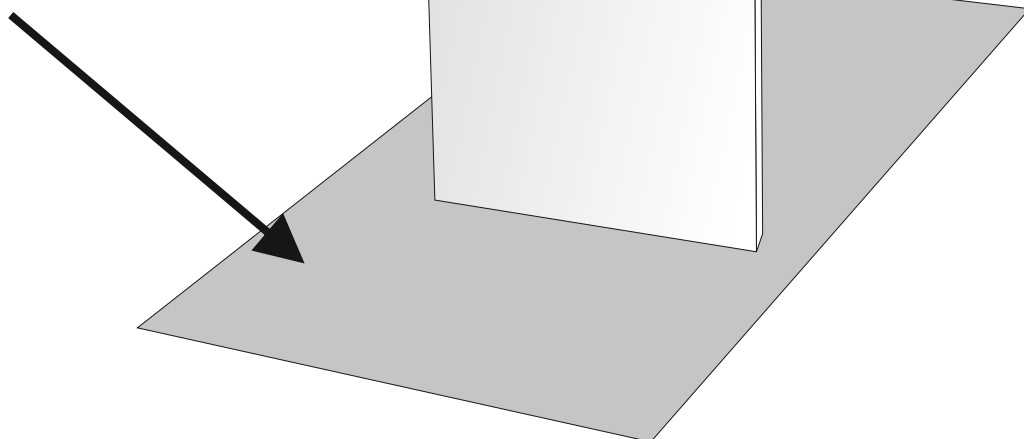
The edges of the glass should be protected from knocks and impacts.

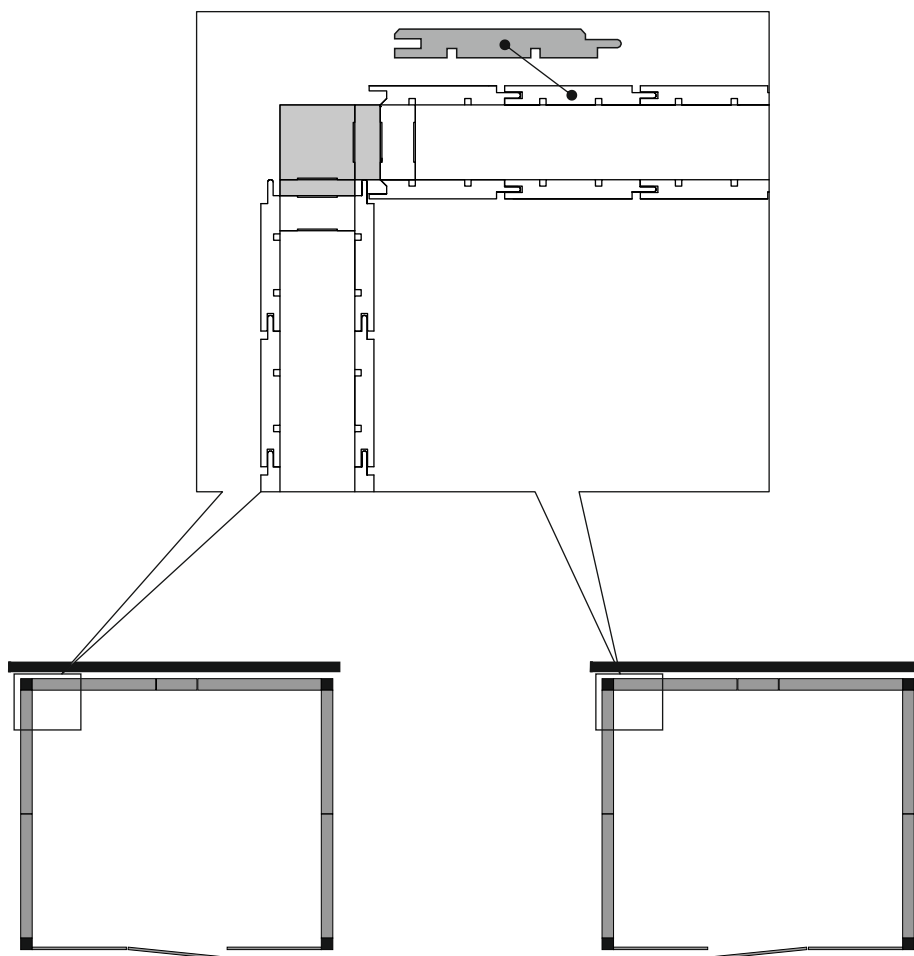


Tip!

Room packaging

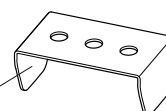
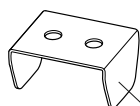
Use as protection when handling the glass wall.



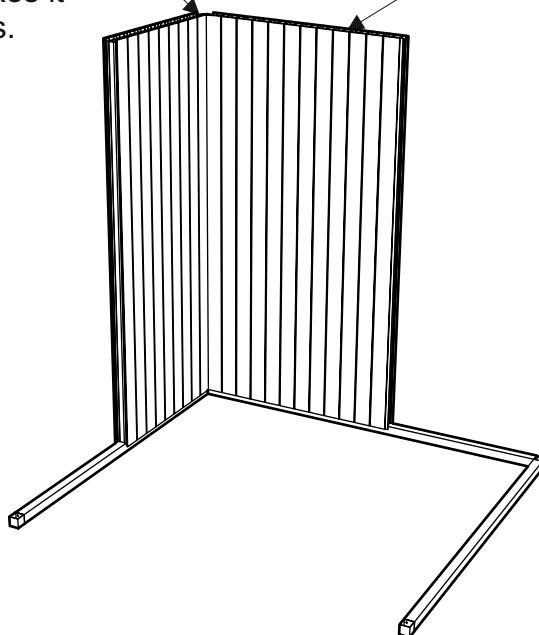


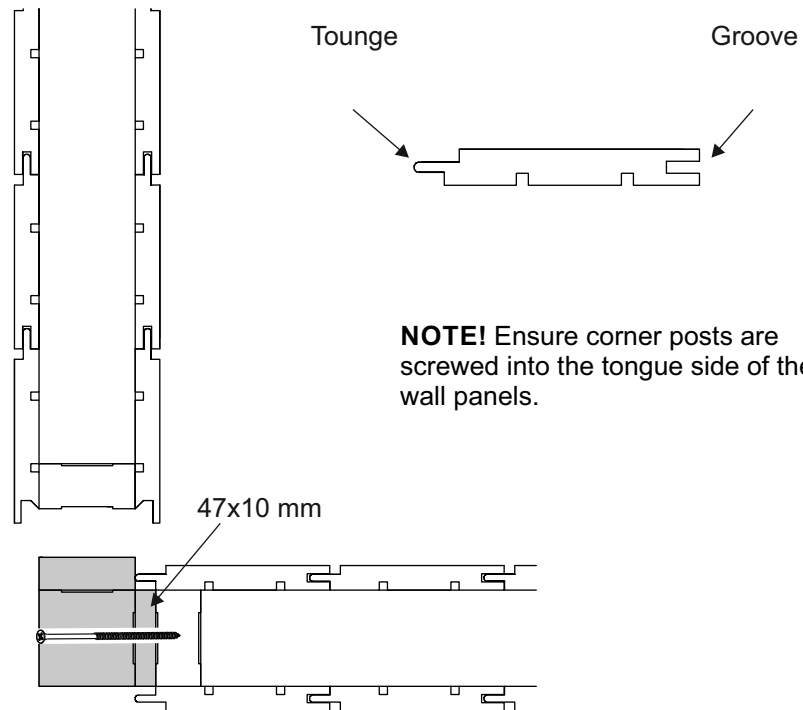
Mounting plate

Mounting plate - corner
can be used if lack of space makes it
difficult to screw the corner posts.



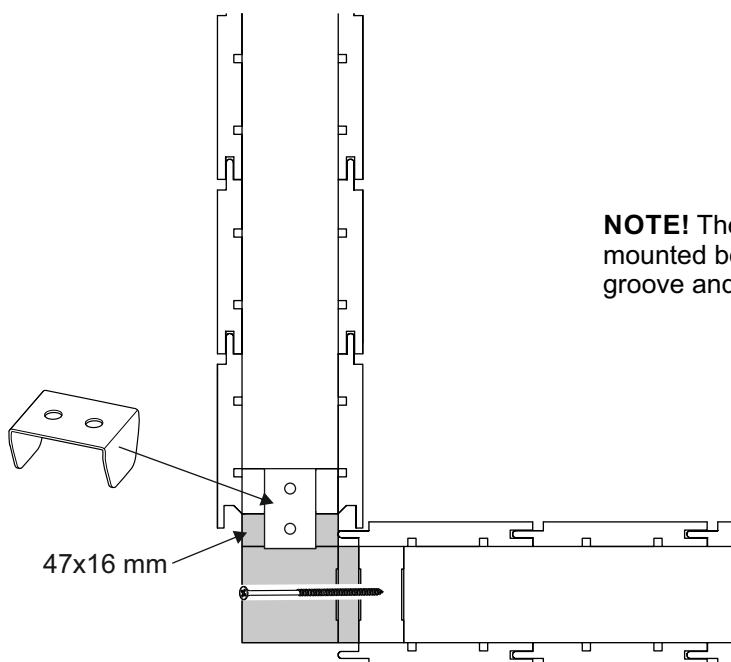
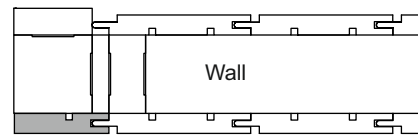
Mounting plate - between walls

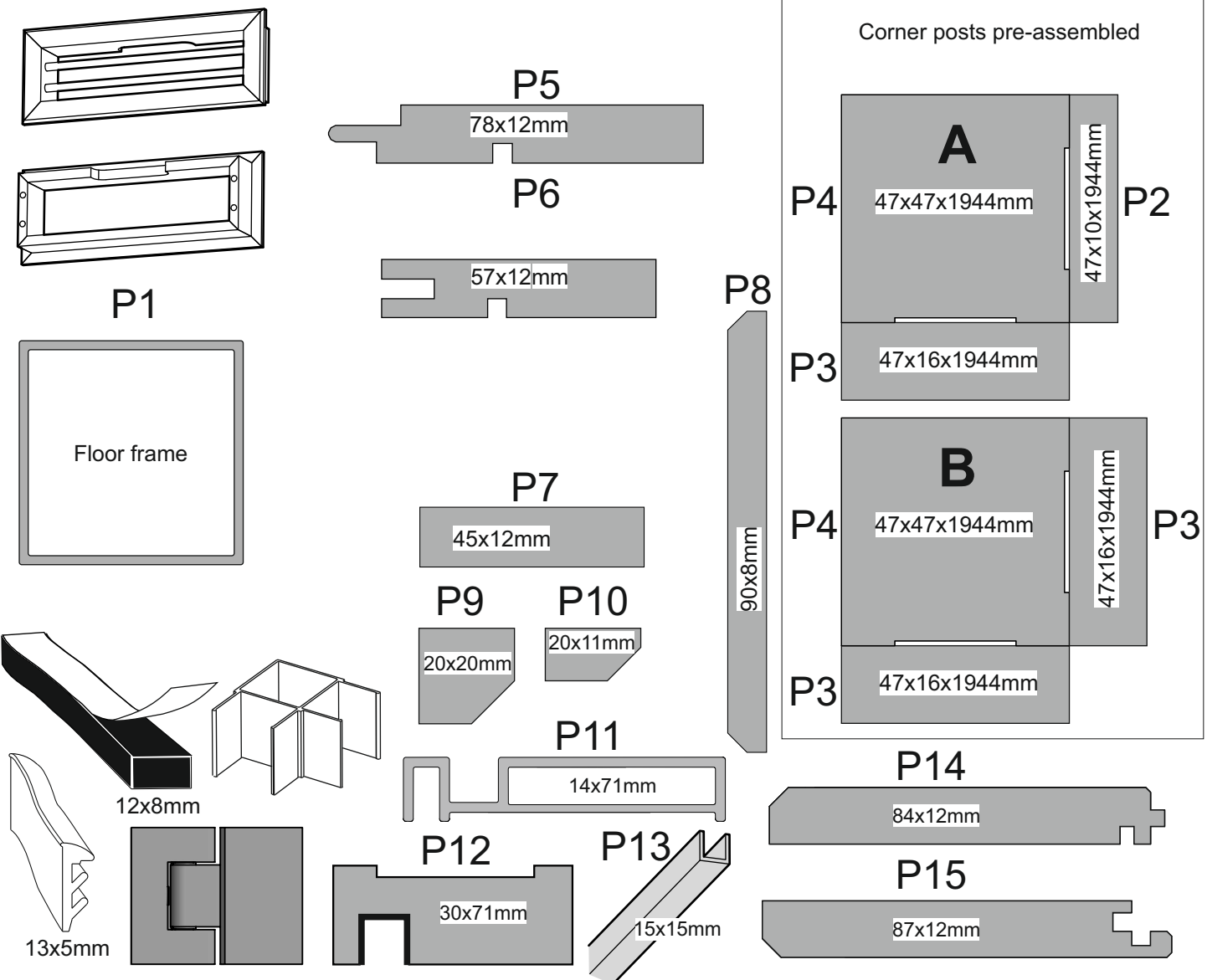
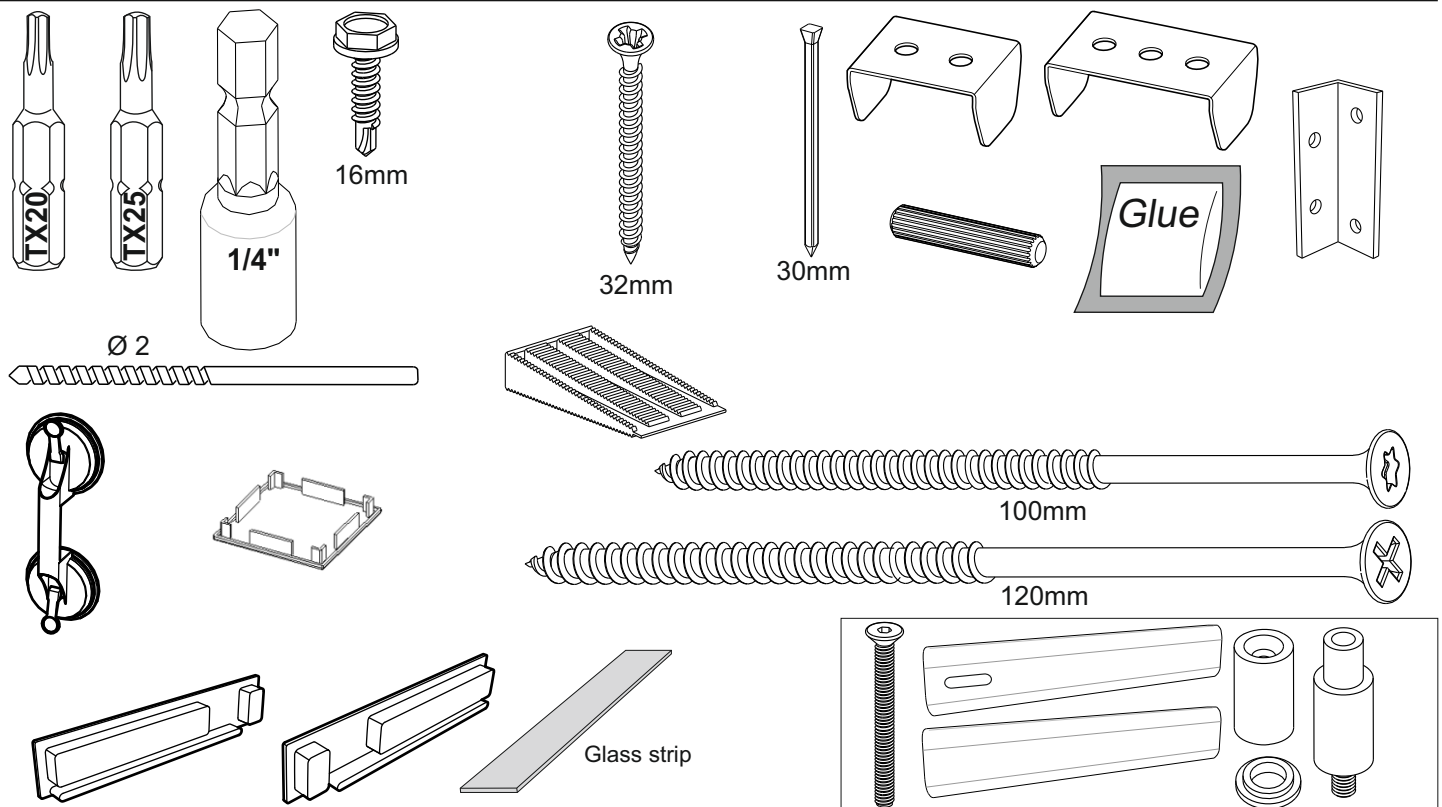




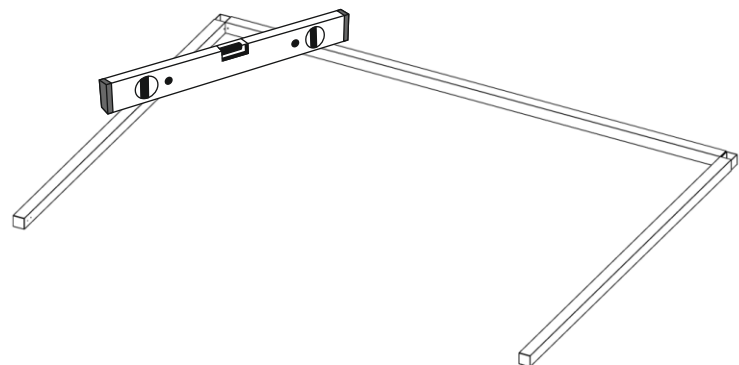
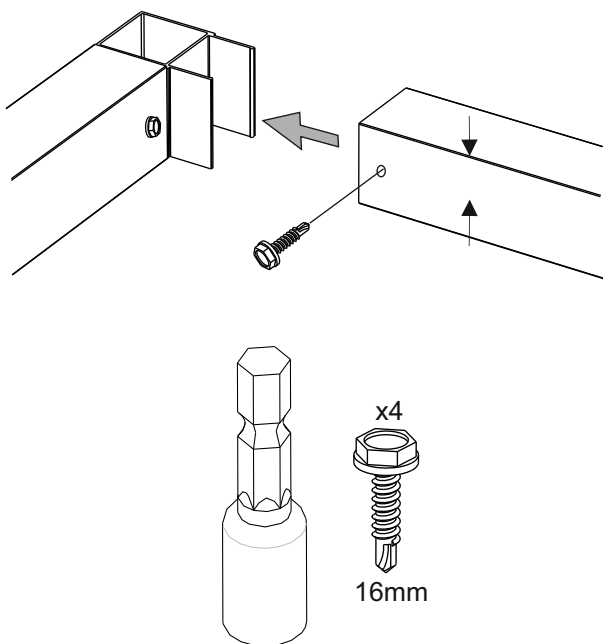
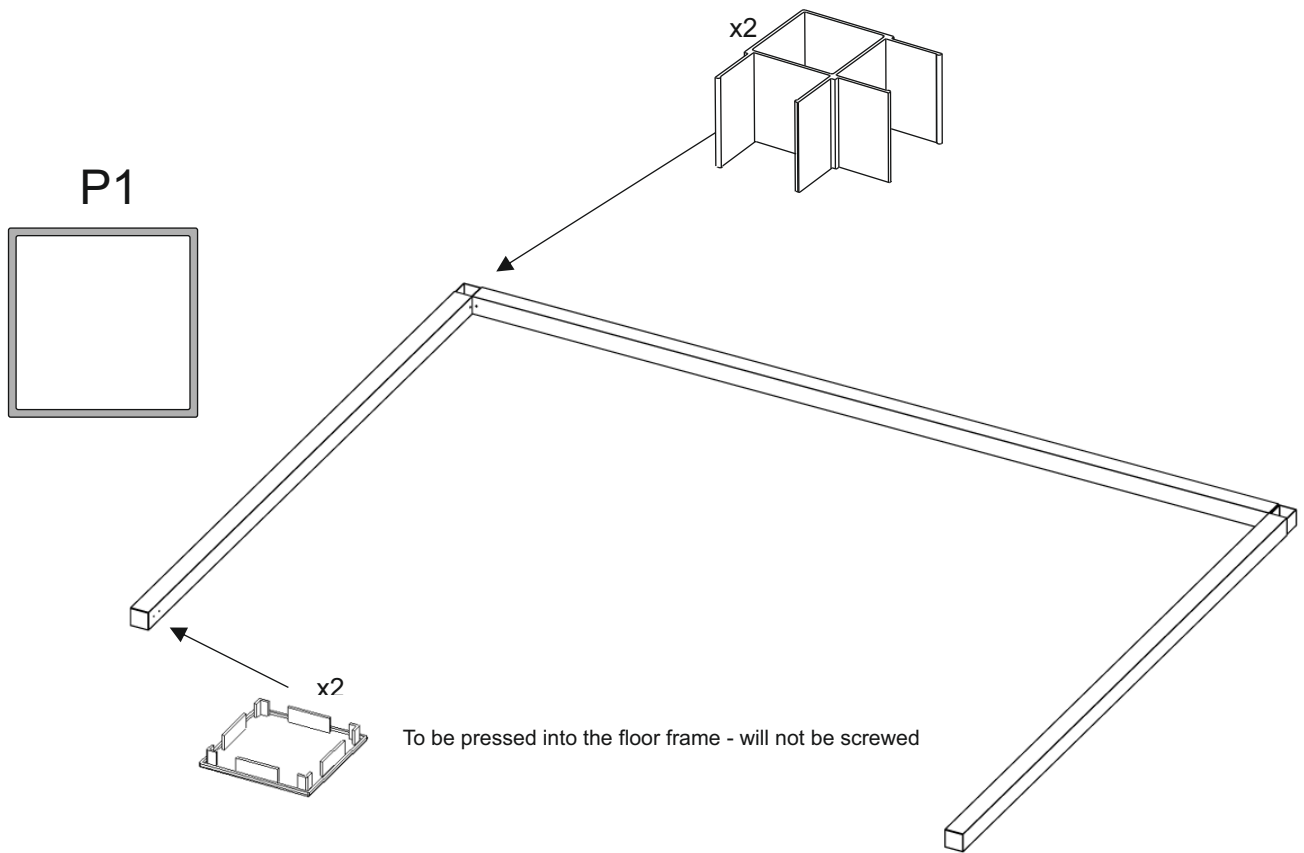
Tip!

The mounting plate connects the wall with grooves to the 47x16mm stud on the corner post.

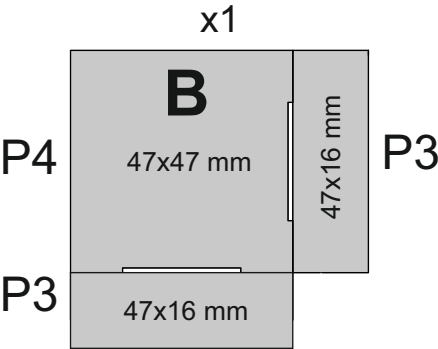
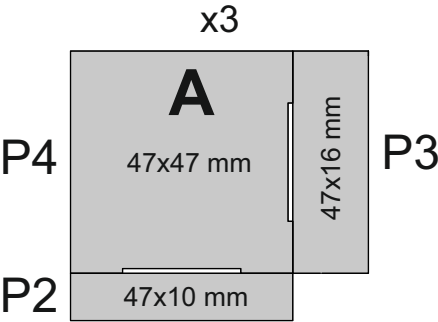




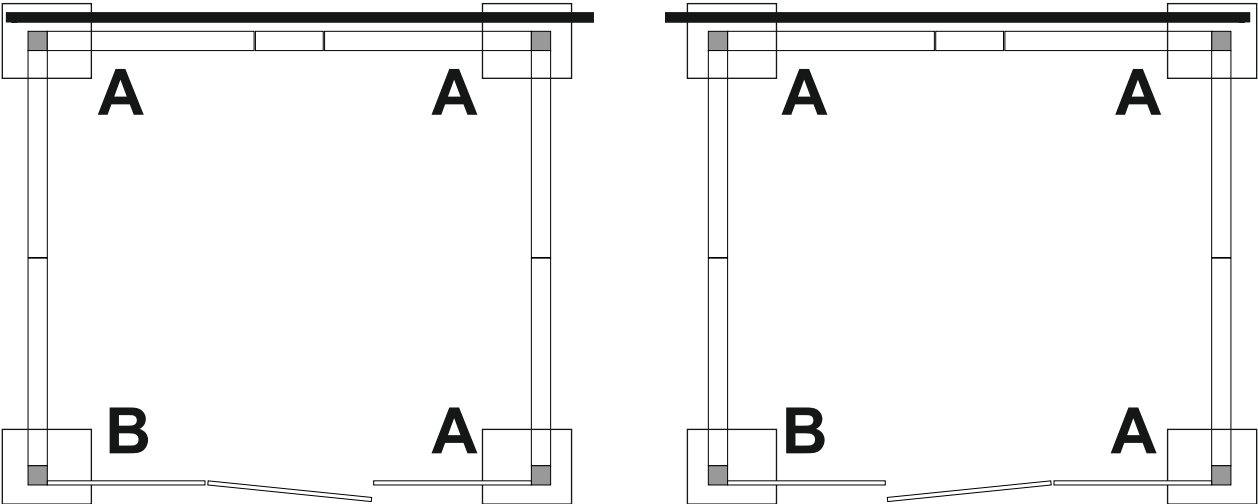
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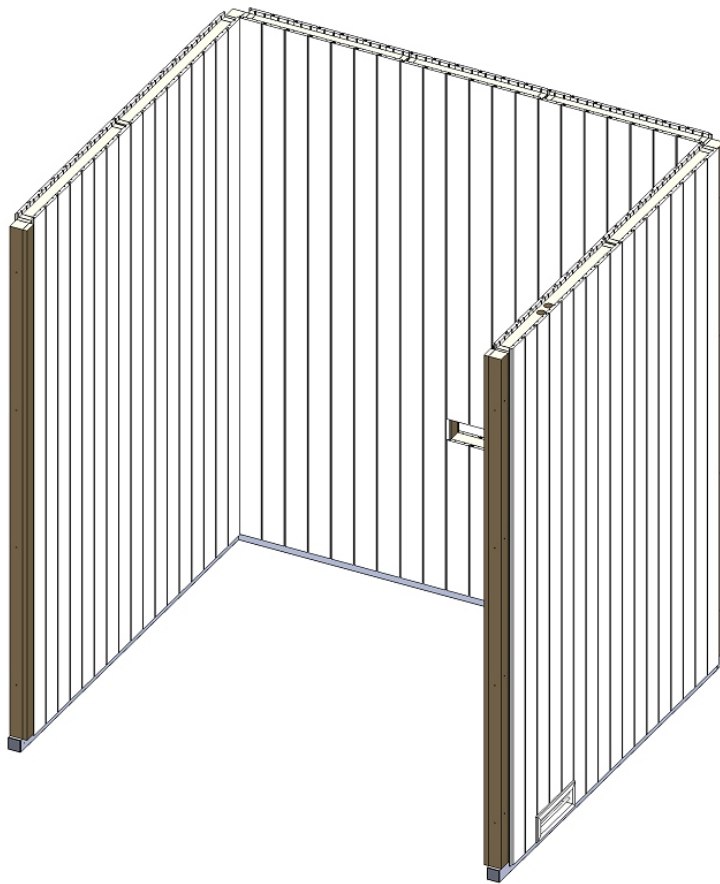
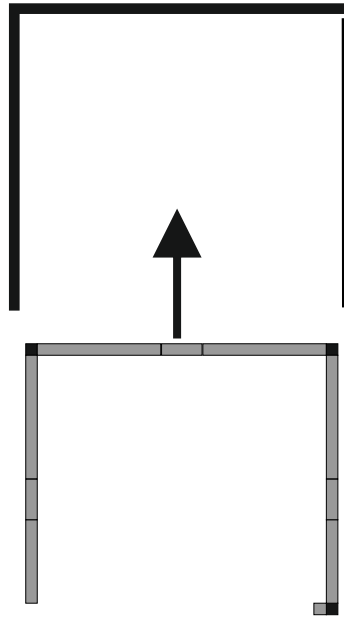
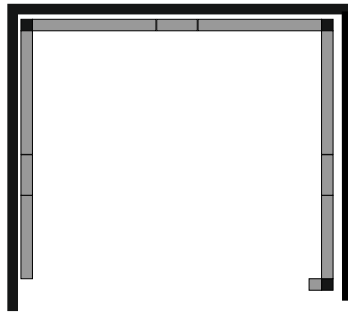
Corner posts



Pre-assembled

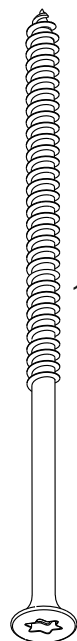
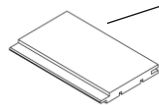


Mounting corners - It is always recommended that the corner posts and walls are screwed together. If Space is limited, walls can be assembled and then slid into the correct location.

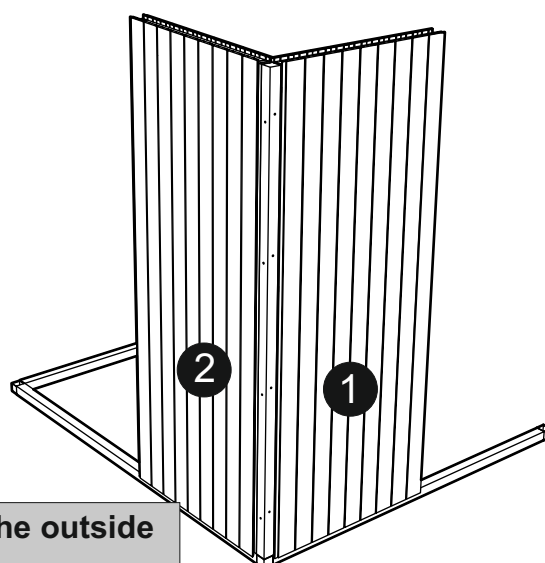
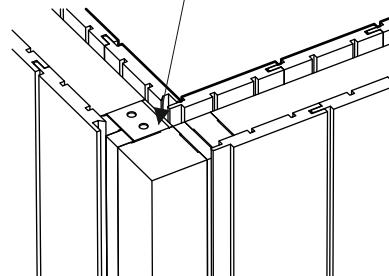
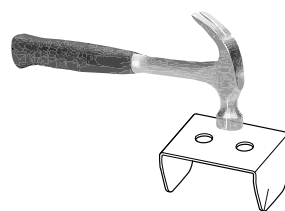
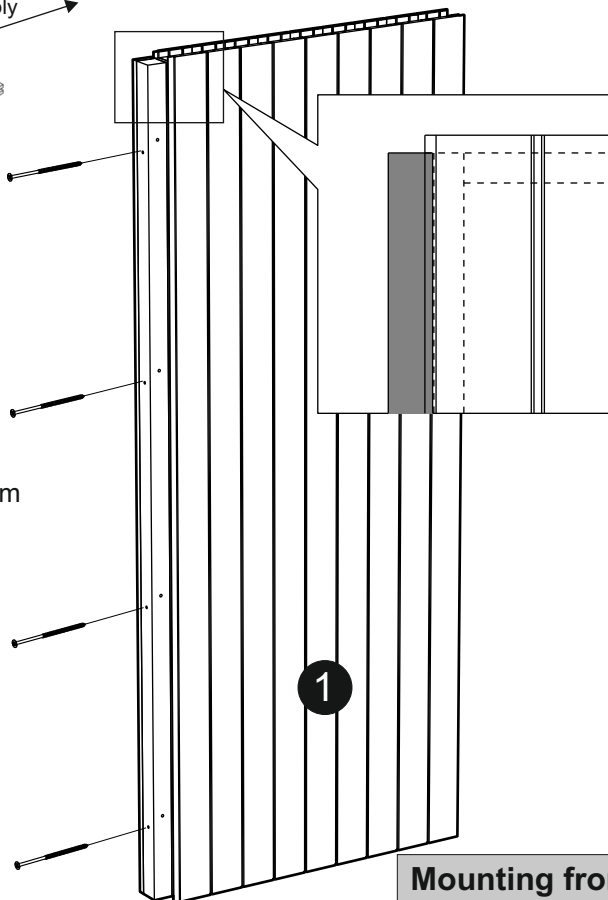


2 47x16 mm 47x10 mm

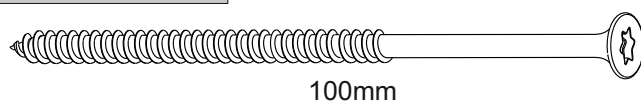
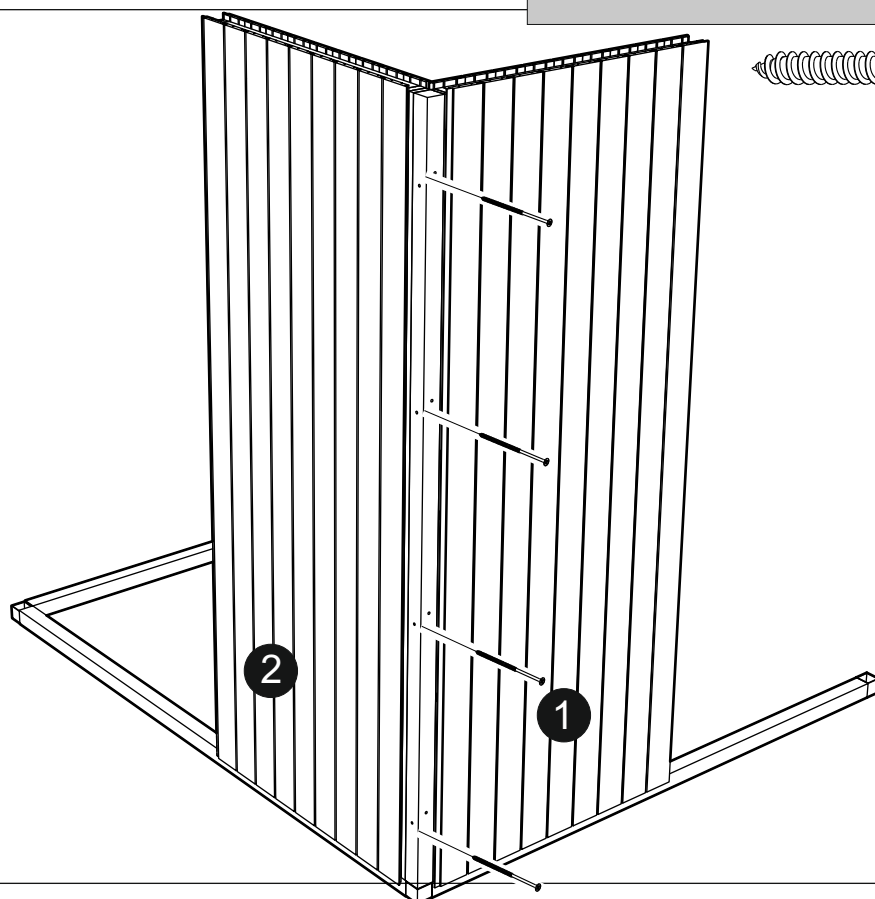
Tip!
Use a spacer to
facilitate assembly



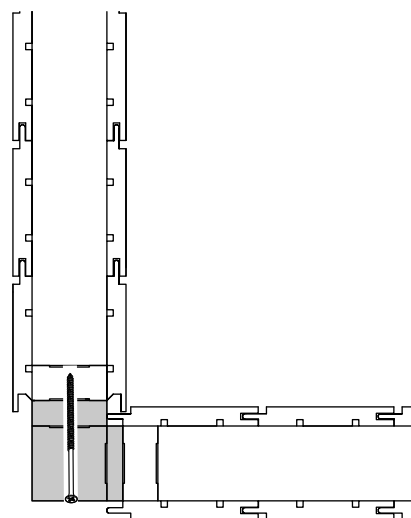
100mm



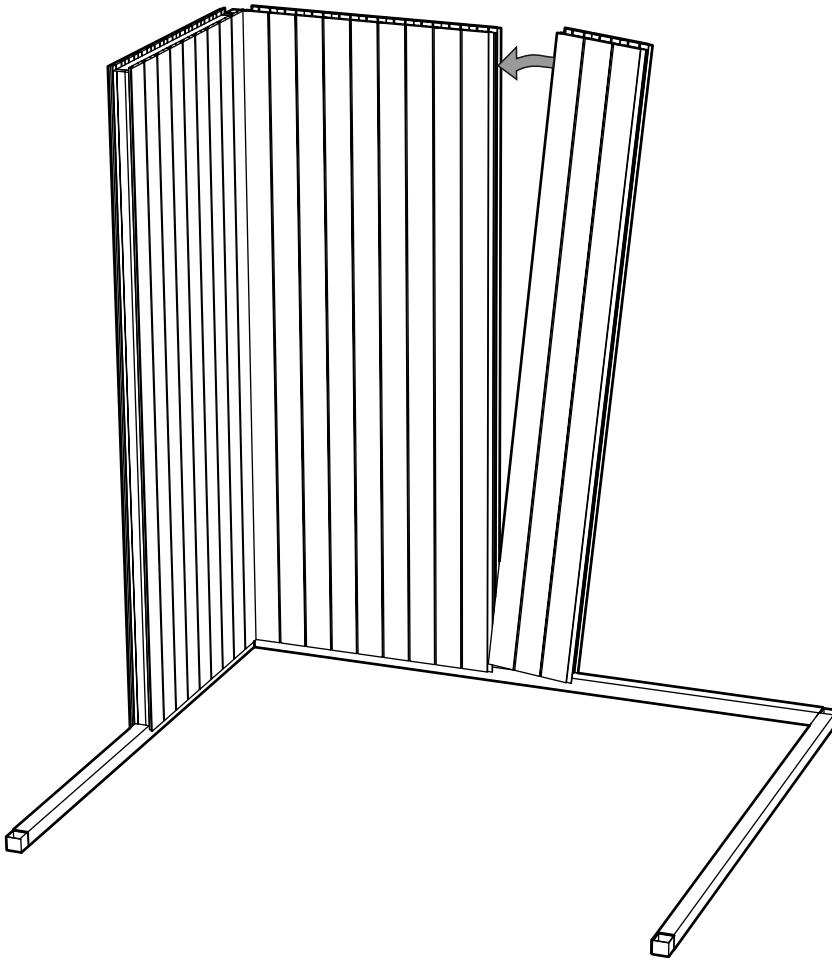
Mounting from the outside



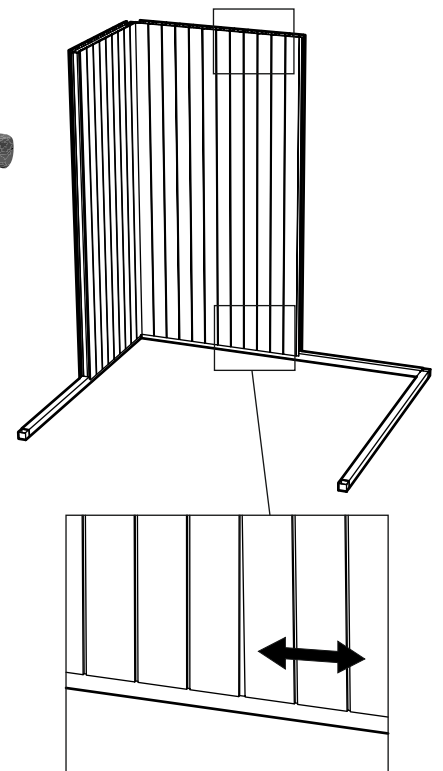
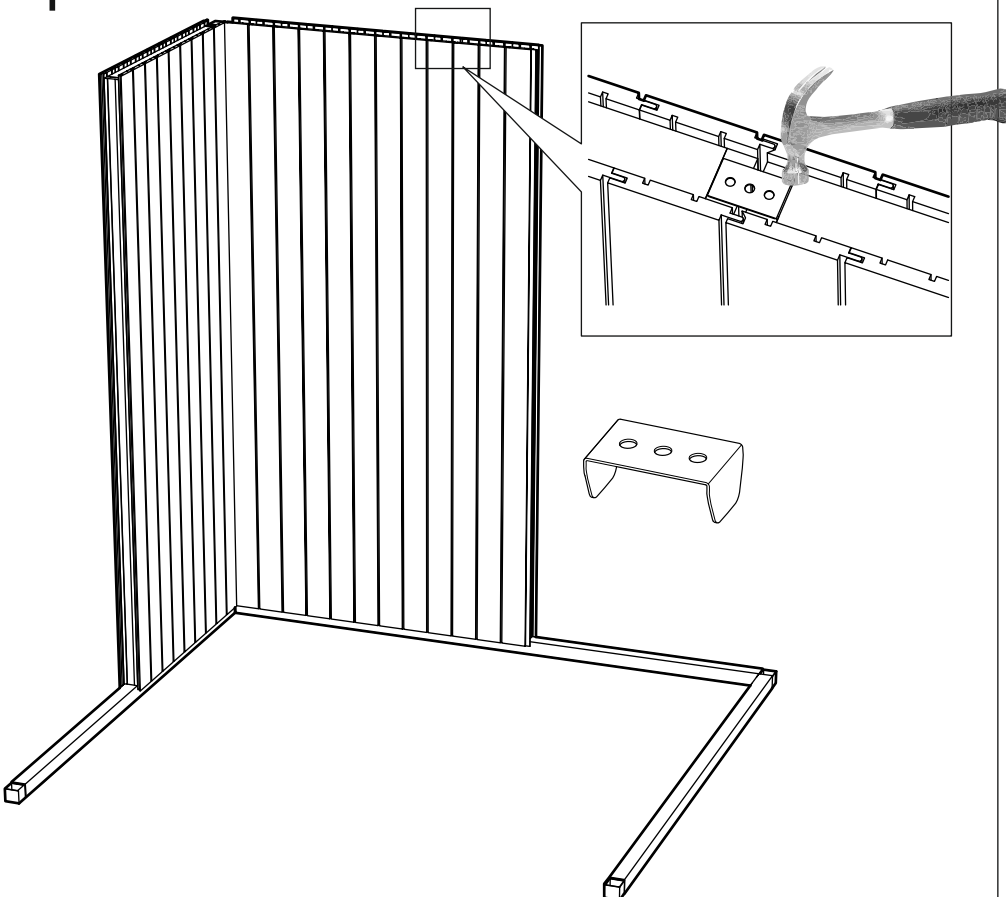
100mm



3

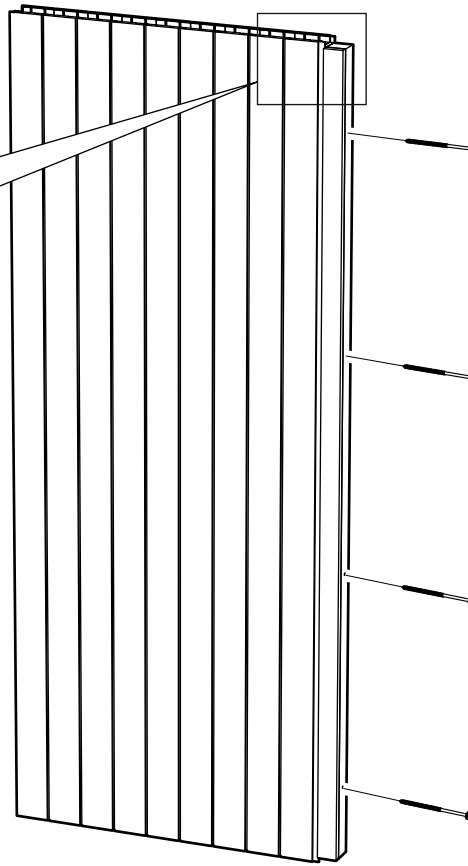
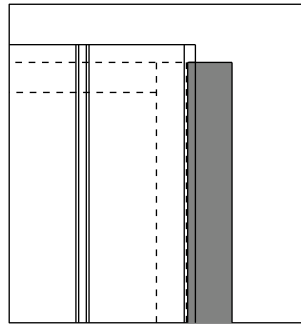


4



Make sure that the space between the walls is the same at the top and bottom.

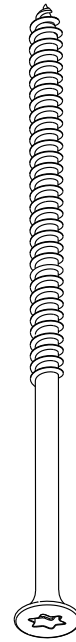
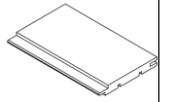
5



47x10 mm

47x16 mm

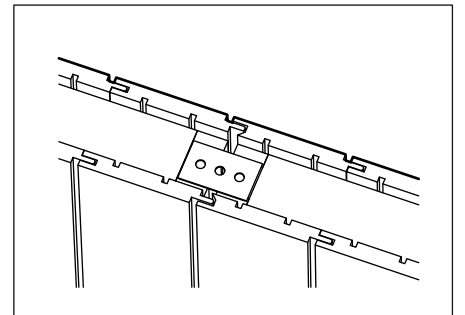
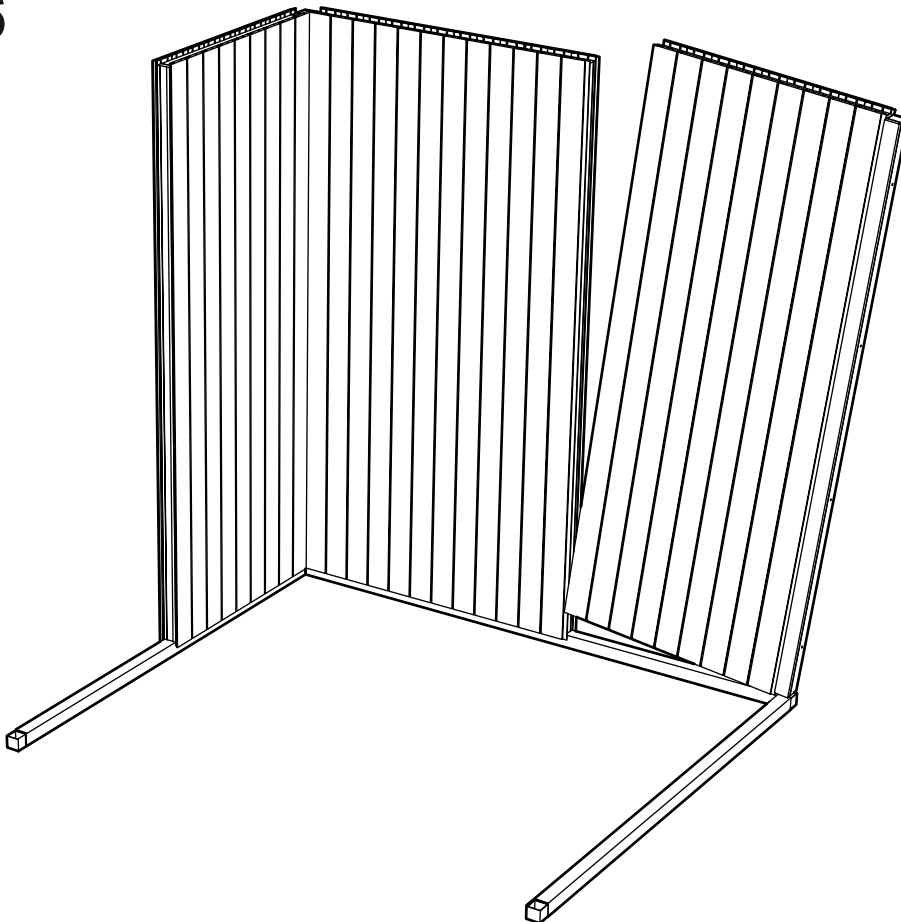
Tip!
Use a spacer to
facilitate assembly



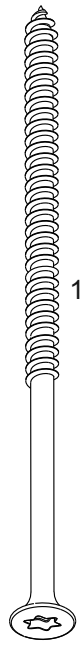
100mm



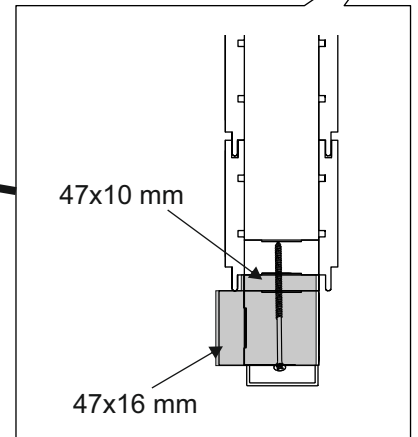
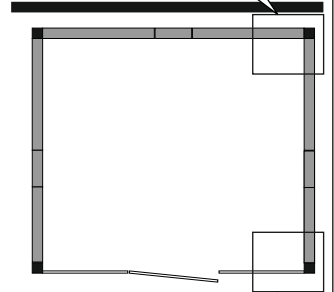
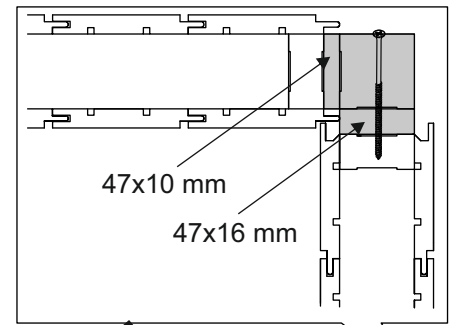
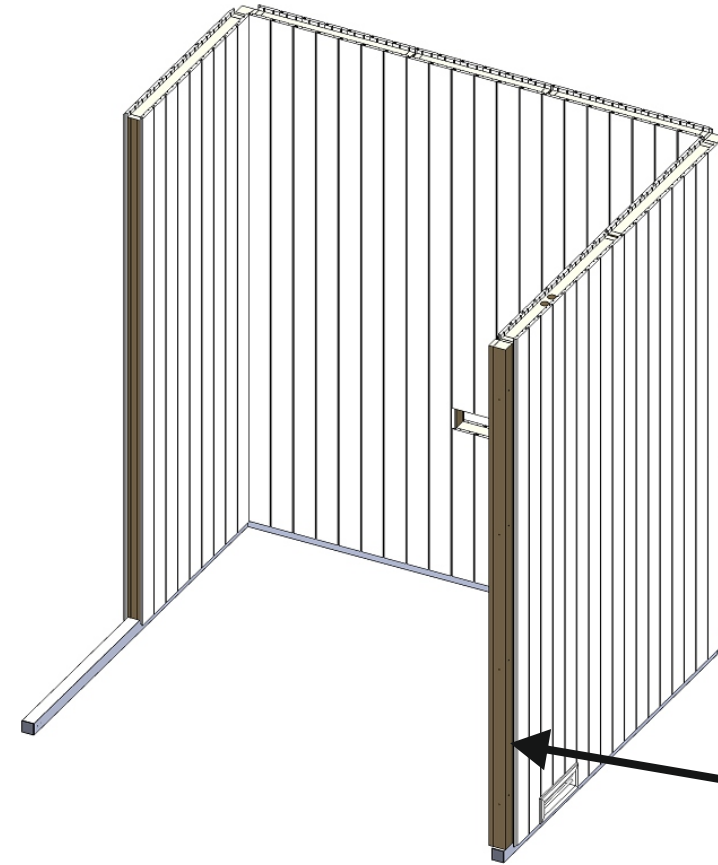
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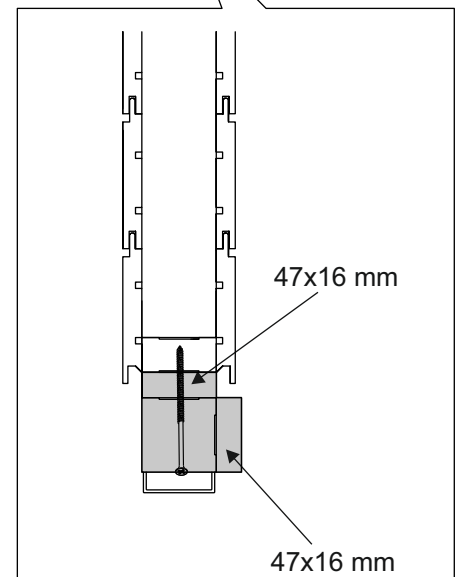
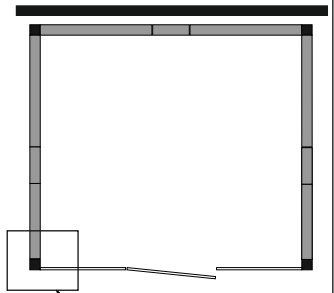
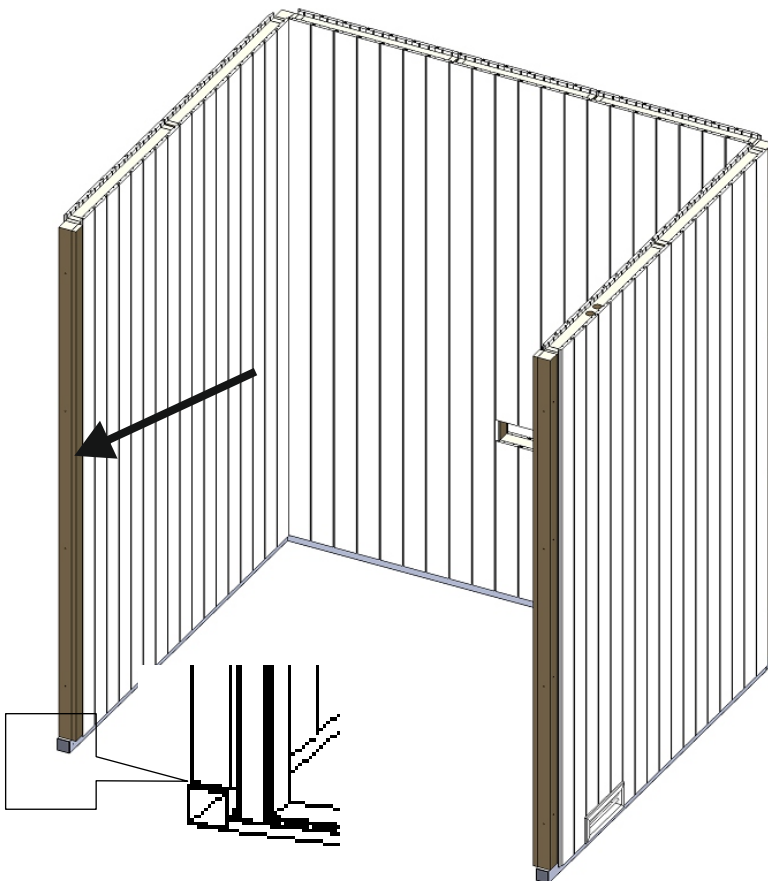
7



100mm



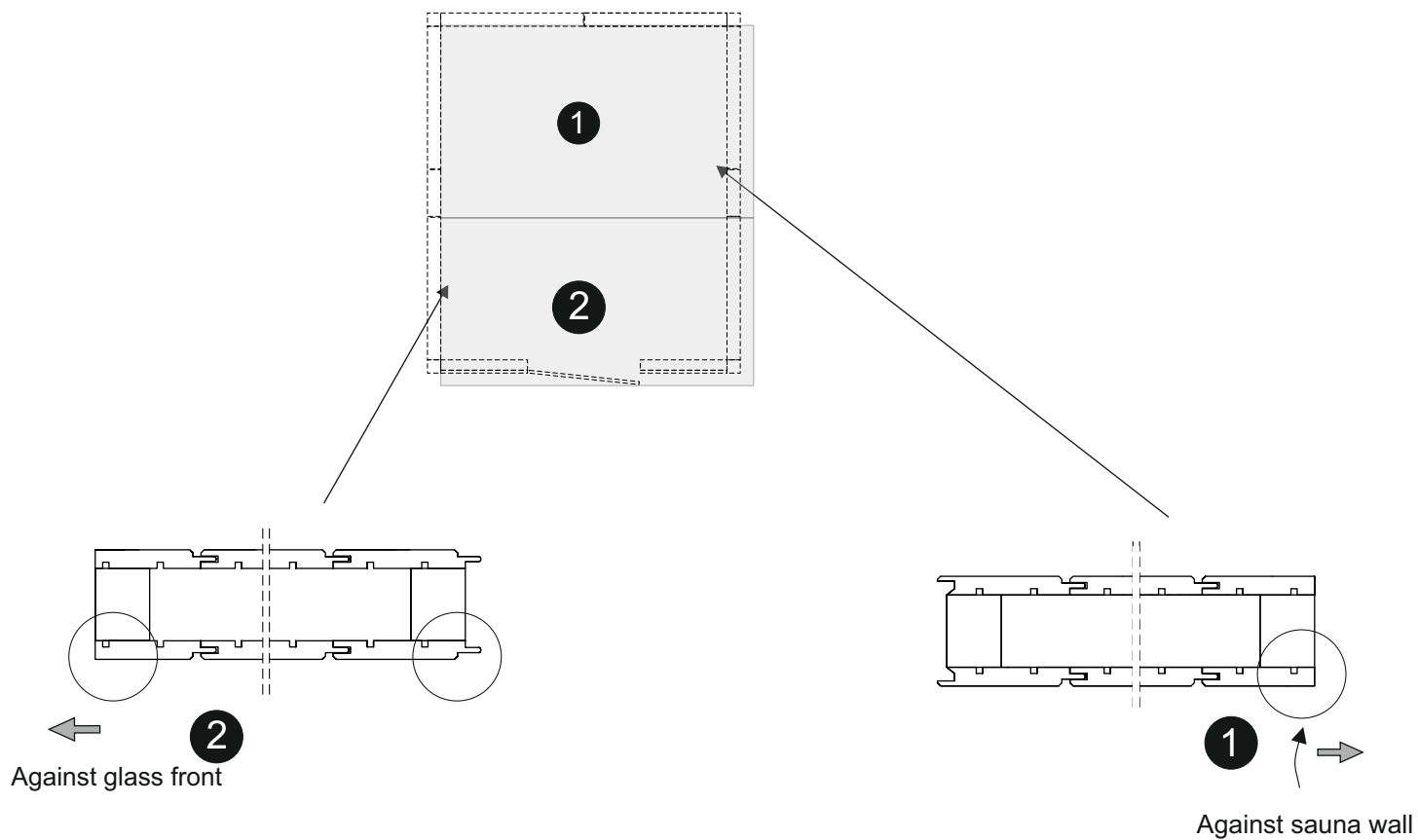
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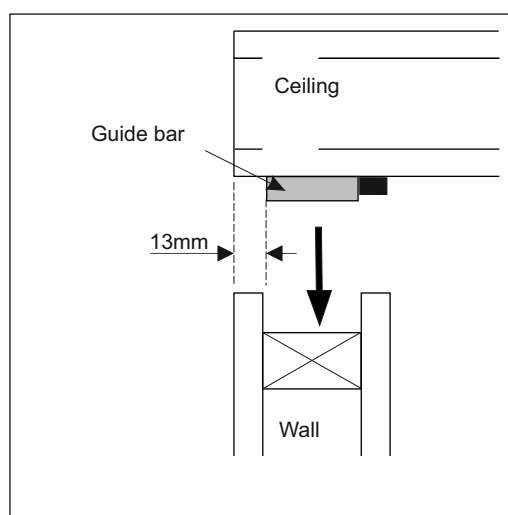
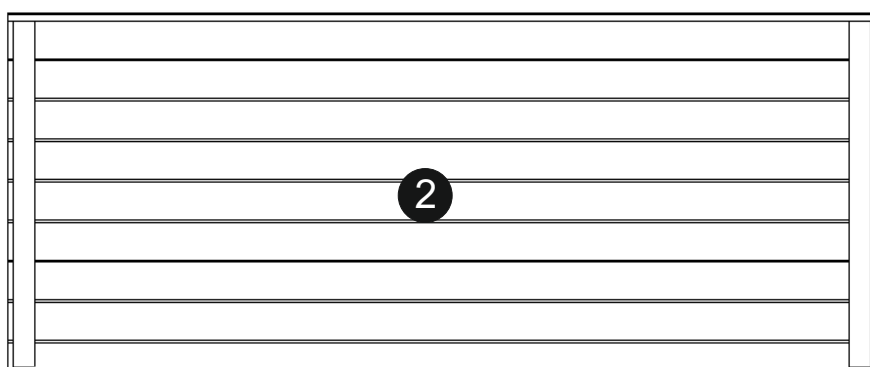
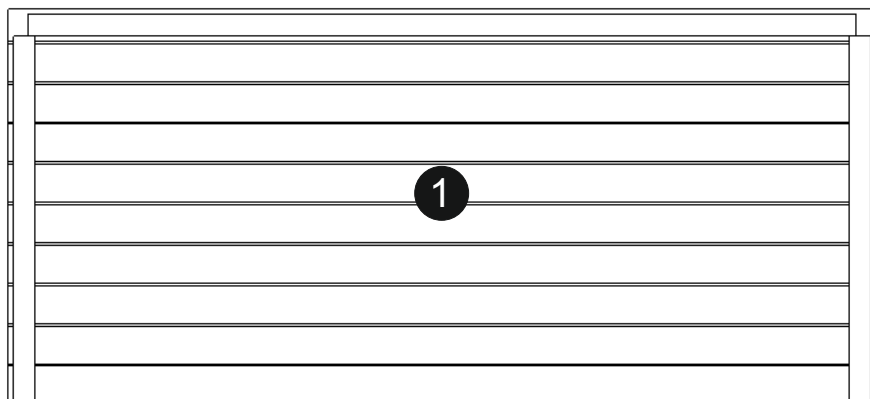
9

Ceilings

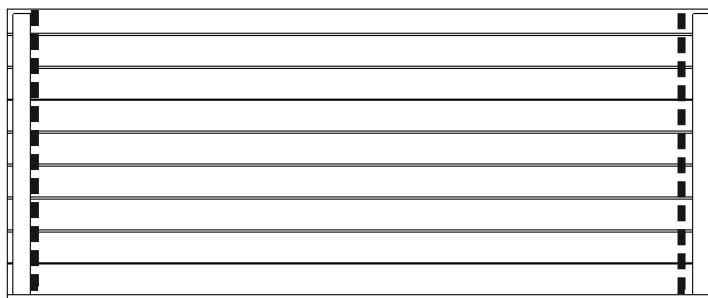
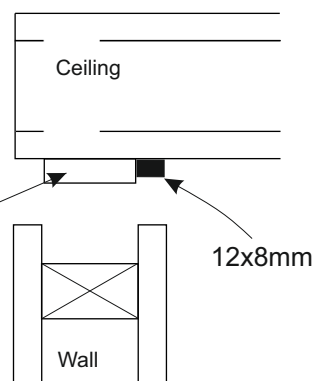
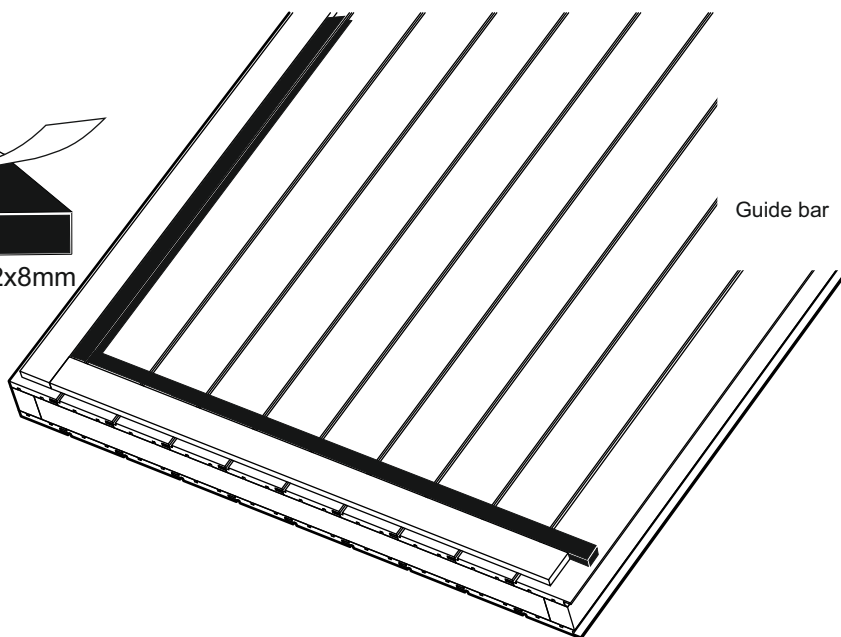
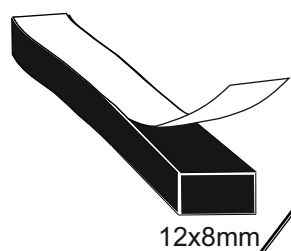
See information page 2 for cabling from the sauna heater through the ceiling.



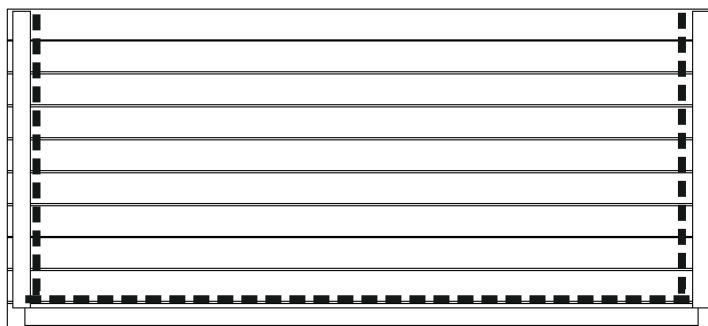
Ceilings, inside



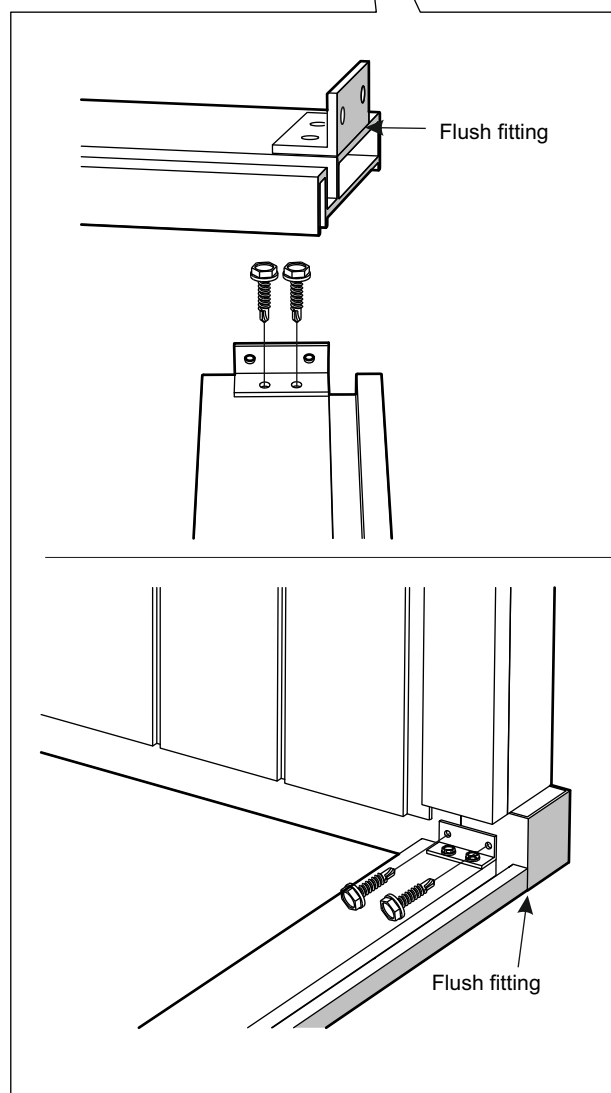
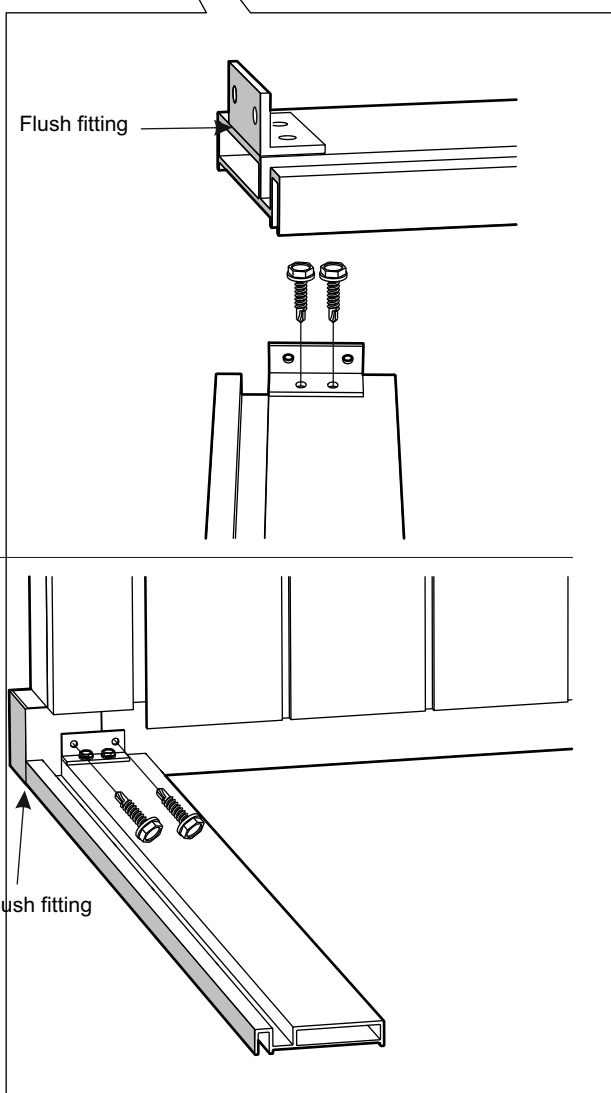
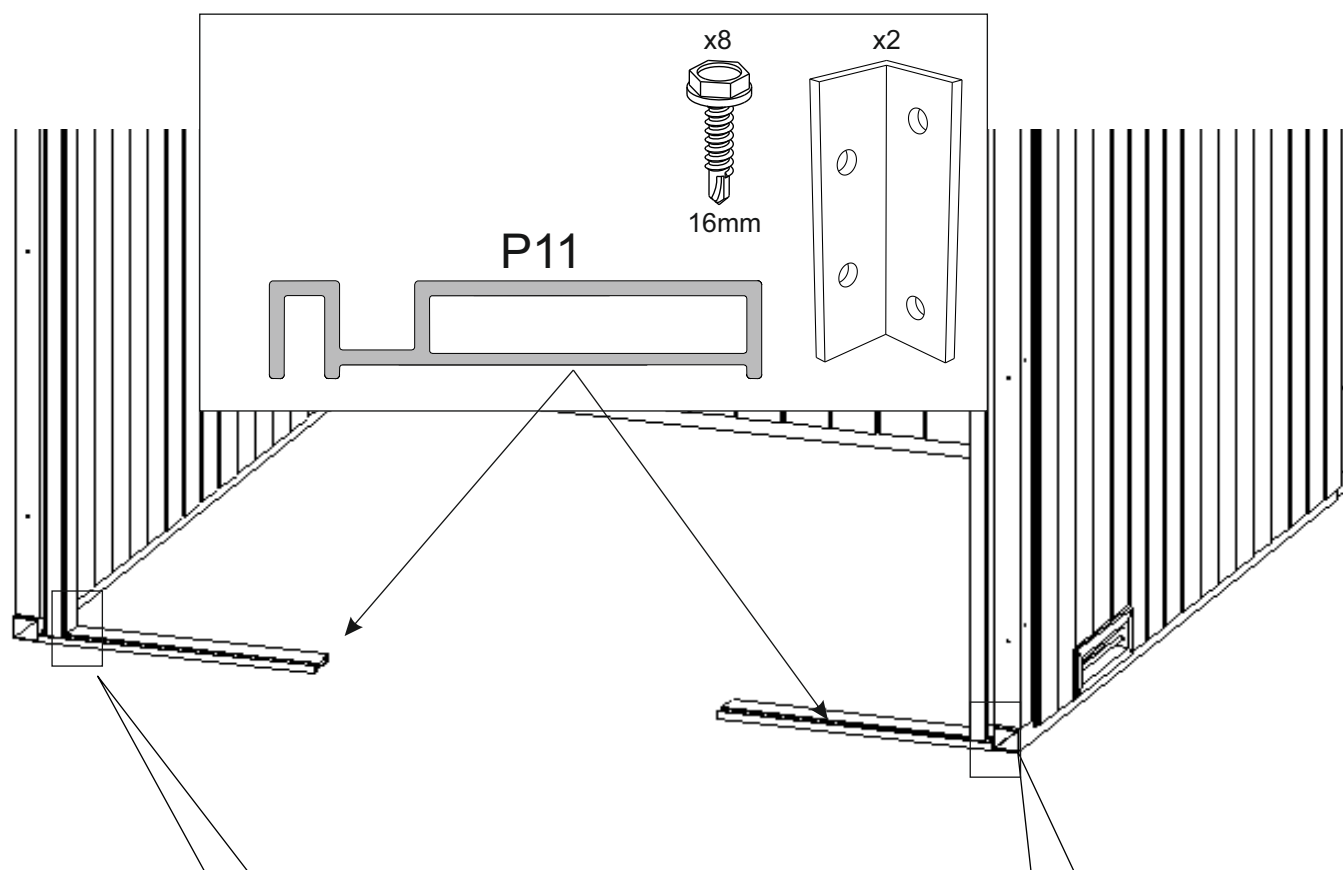
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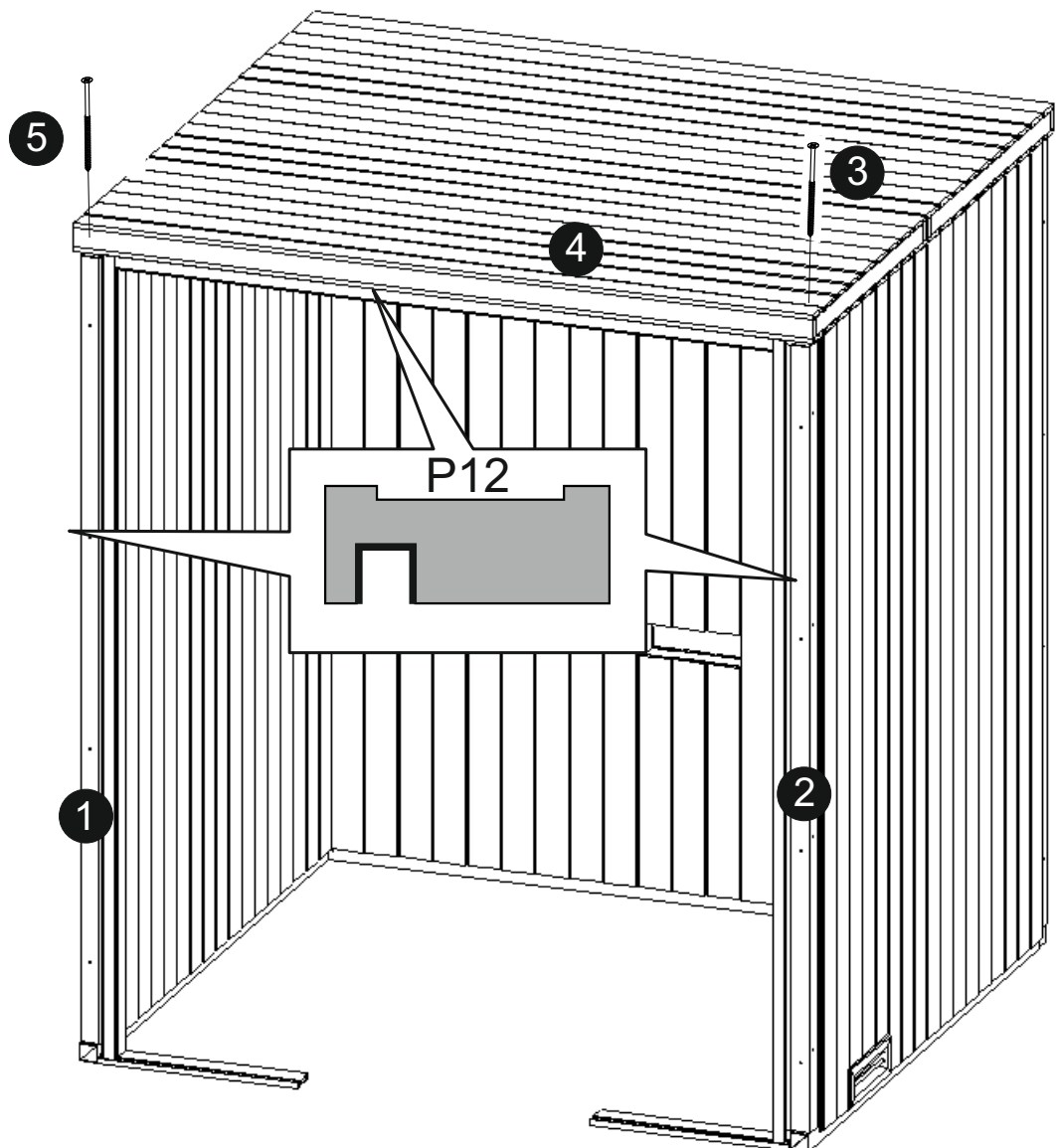


Place seal along the guide bars so it is between the ceilings and the wooden walls.

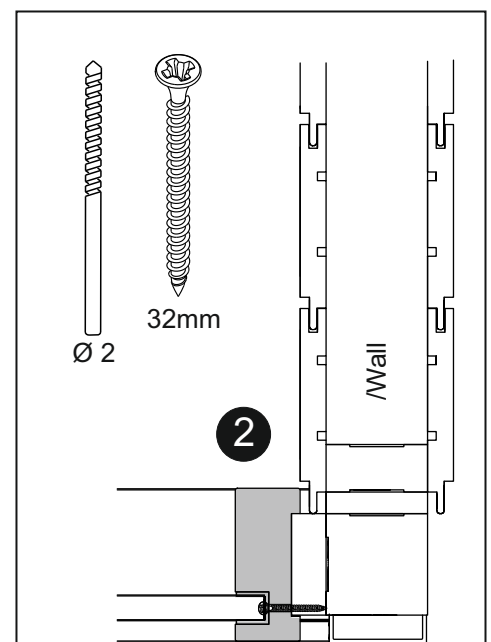
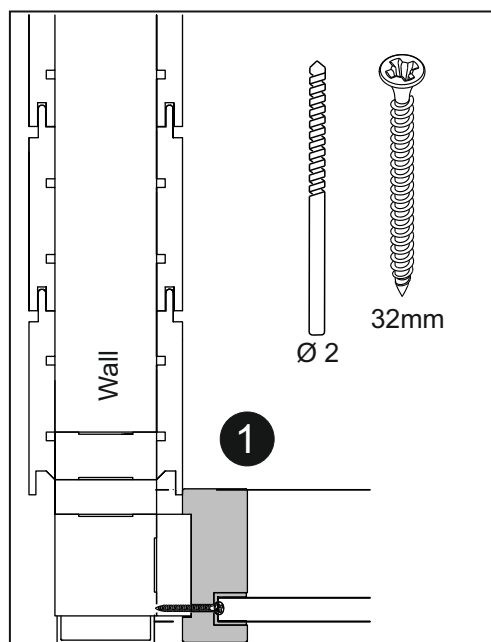
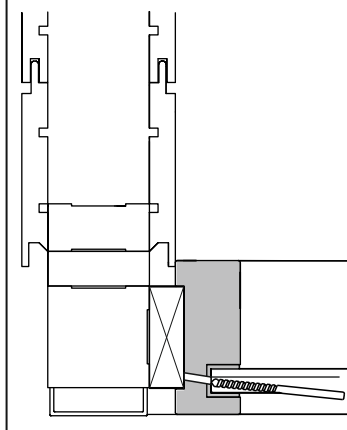


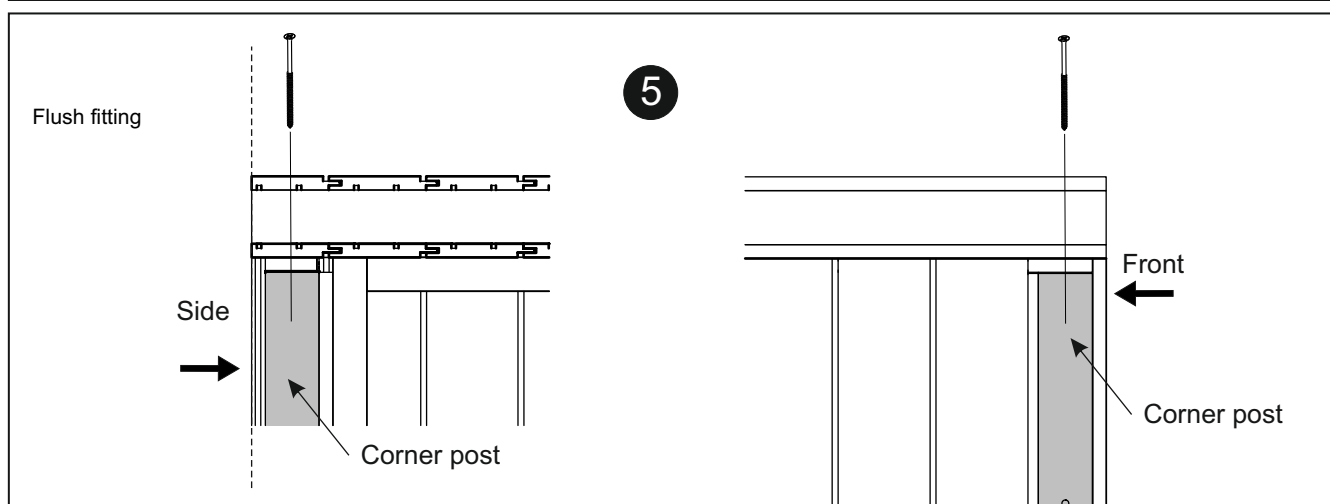
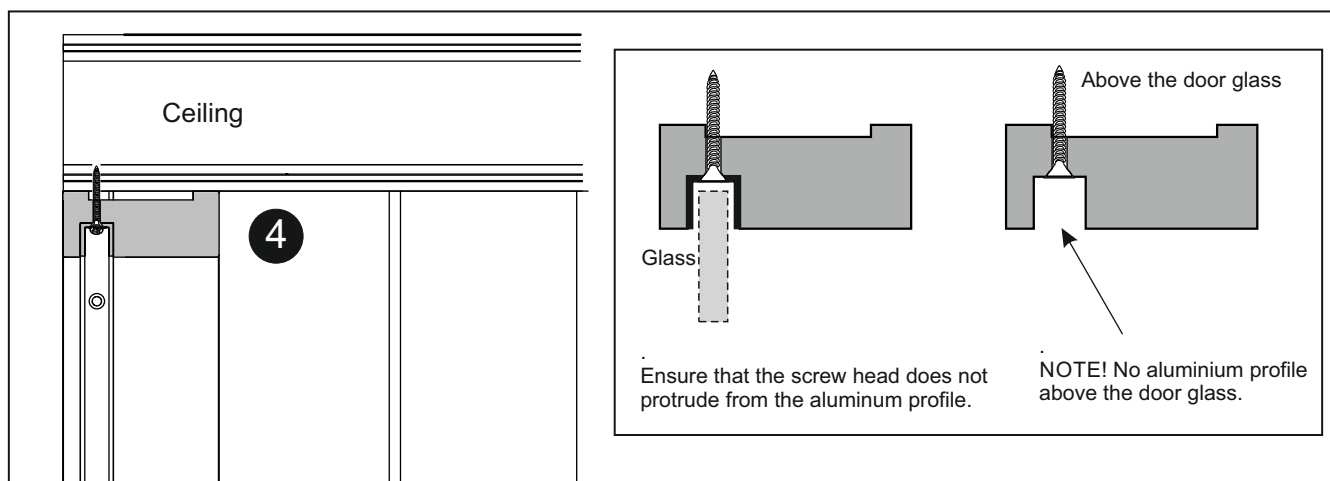
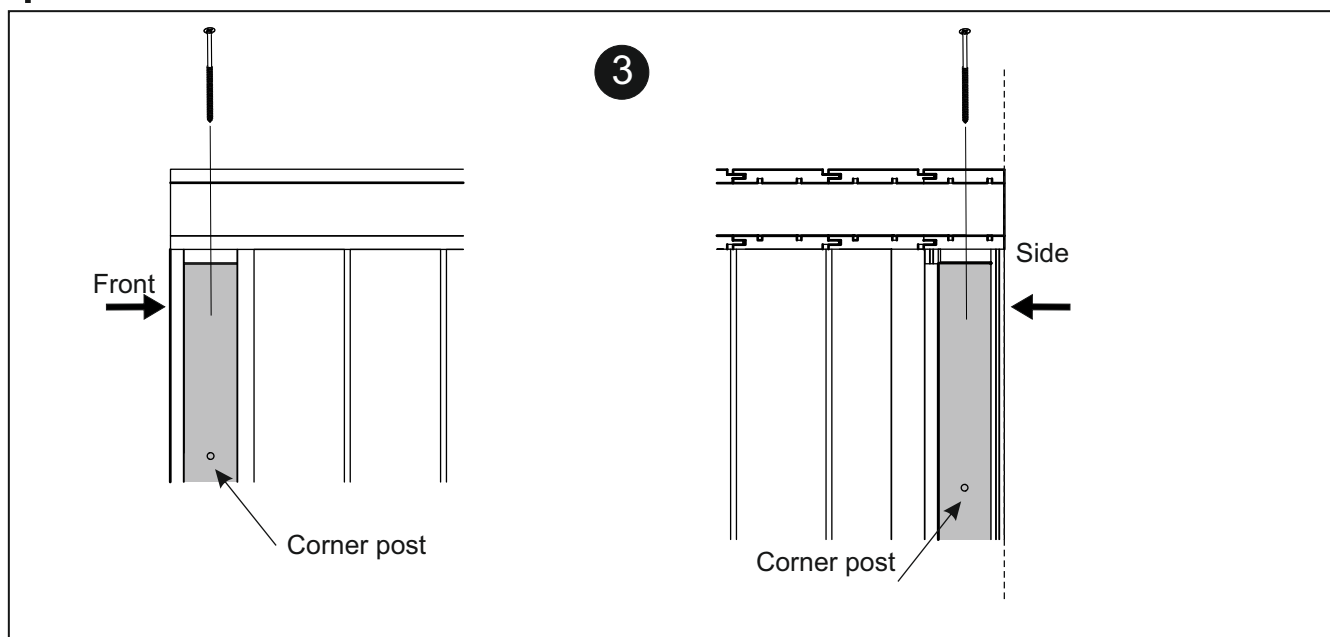
12 Floor frame for glass



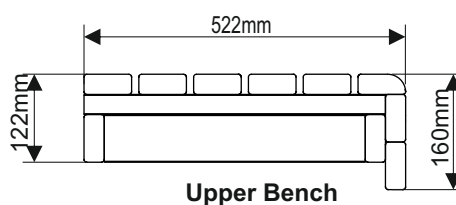
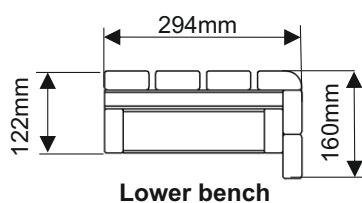
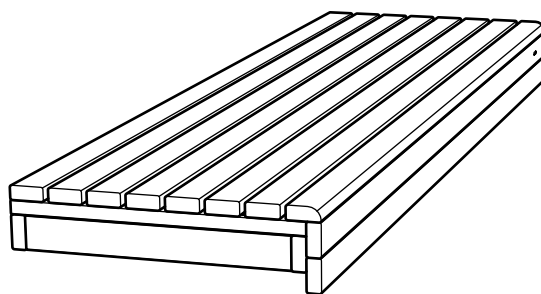


Pre-drill with the drill a slight angle. (case 1 and 2).

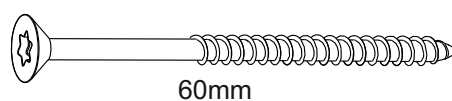
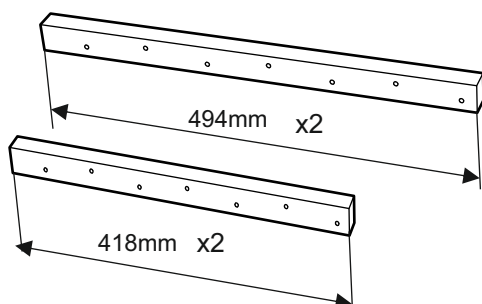




Benches

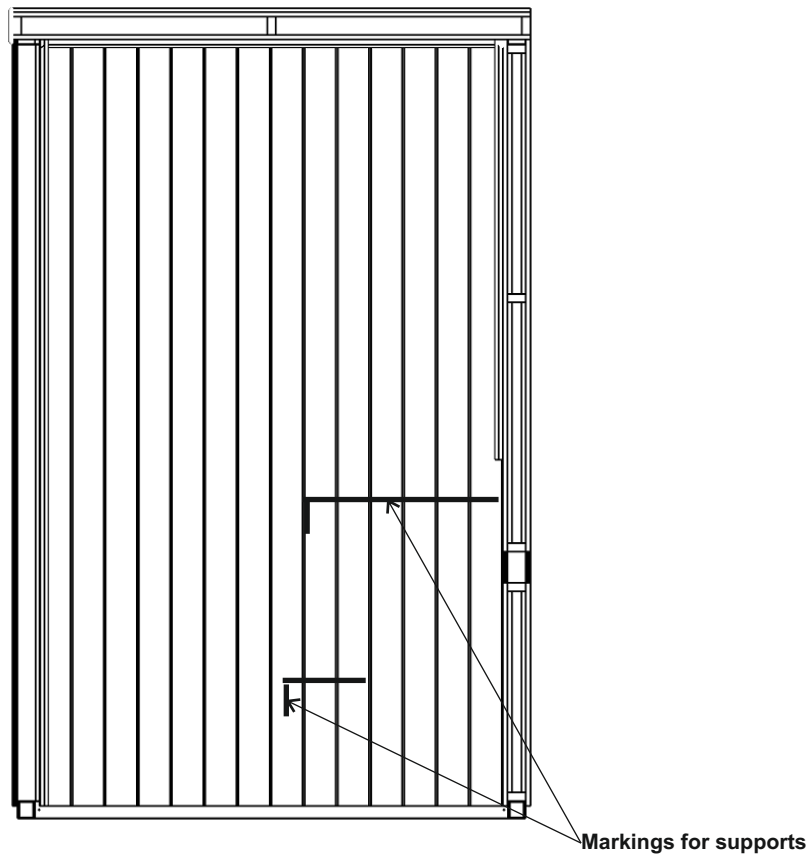


NOTE! Assemble the interior according to the safety distances in the heater's installation instructions.



Bench supports:

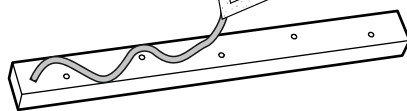
Use 494mm long bench support for the upper bench. Follow guide markings on side walls for correct placement. Ensure the top supports extend to the backwall



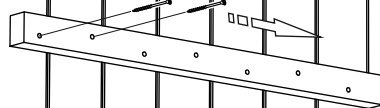
Glue and screw bench supports in place.
Make sure all screw holes are used!



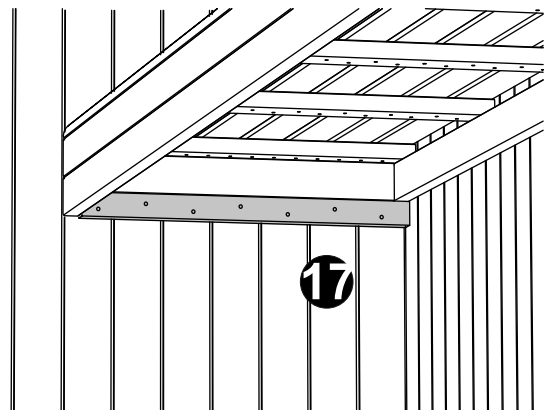
15



16



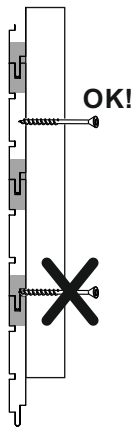
Repeat steps 15-17 on left hand side



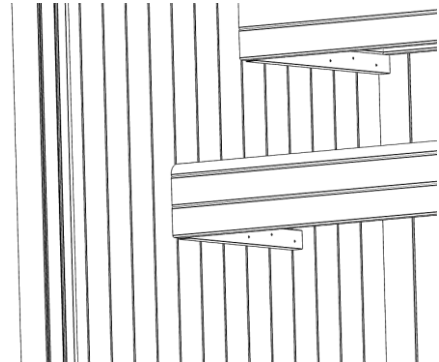
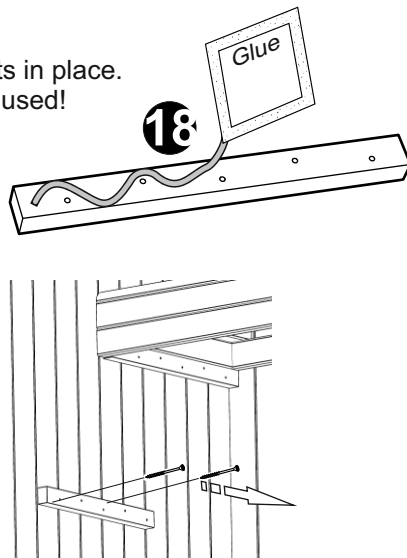
17

Repeat steps 18-20 on left hand side

Glue and screw bench supports in place.
Make sure all screw holes are used!

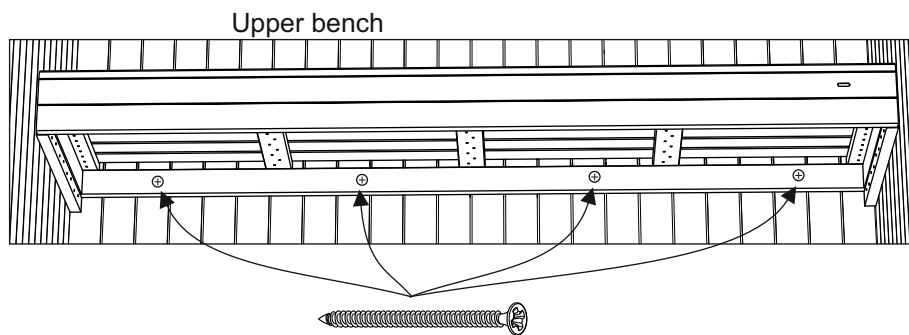


19

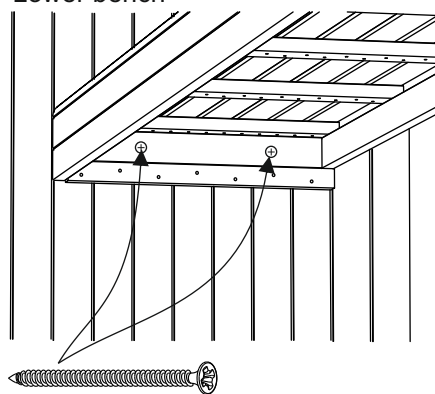


20

Secure the benches

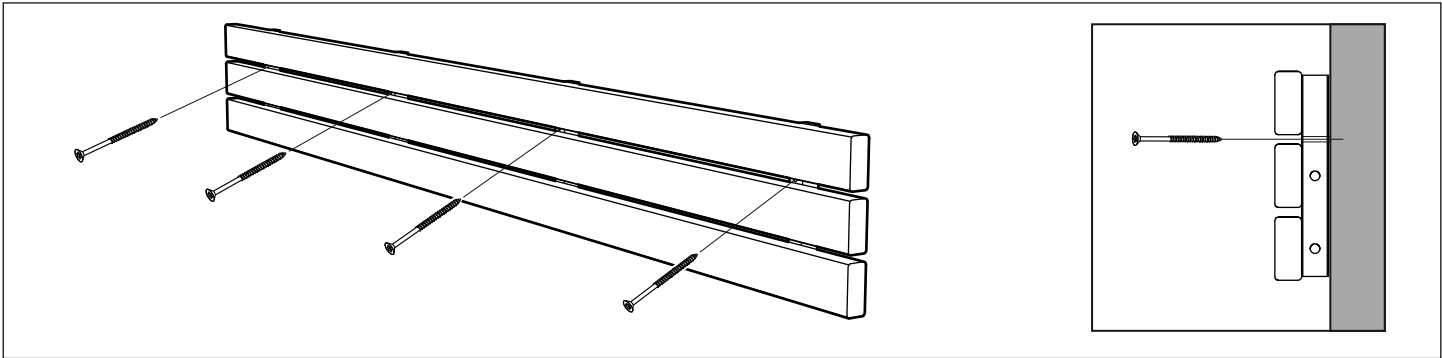
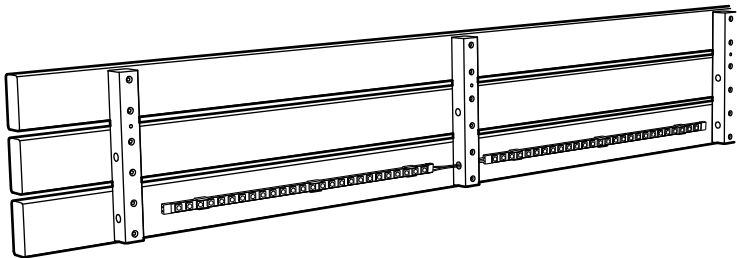
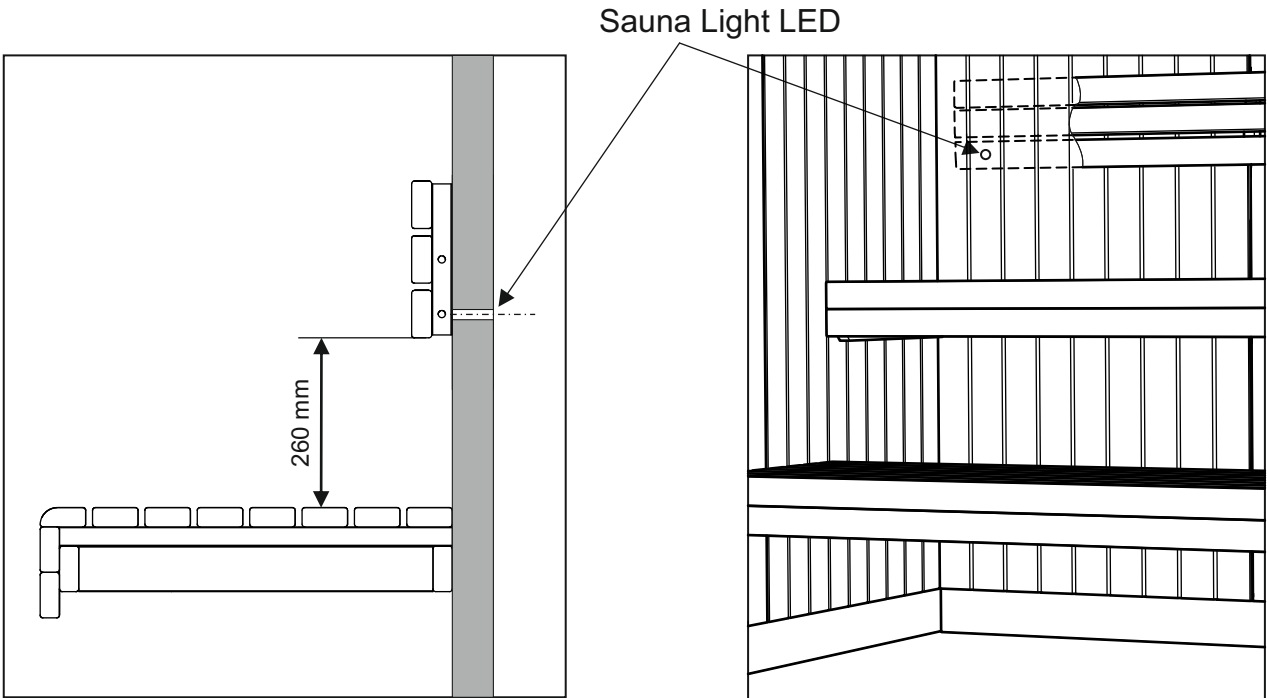
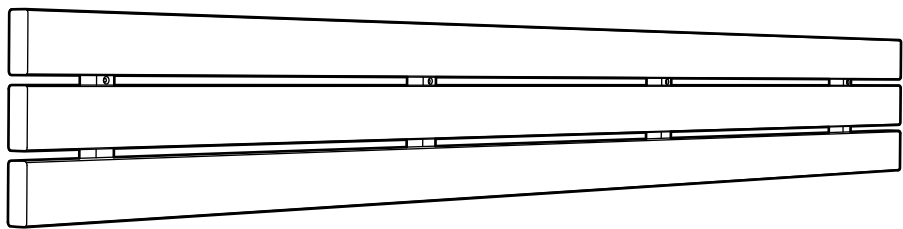


Lower bench



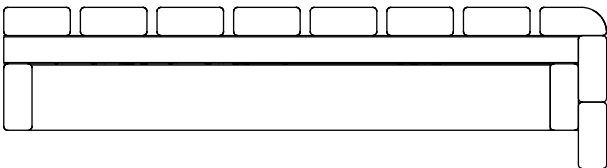
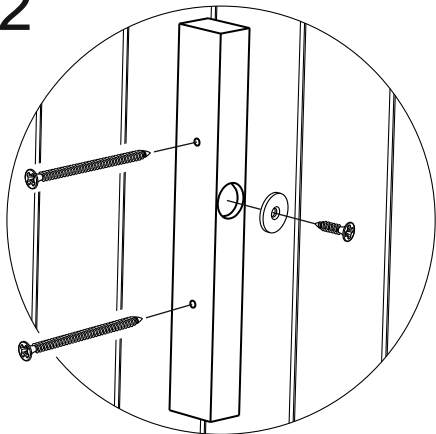
BACKREST

21



SKIRTINGS

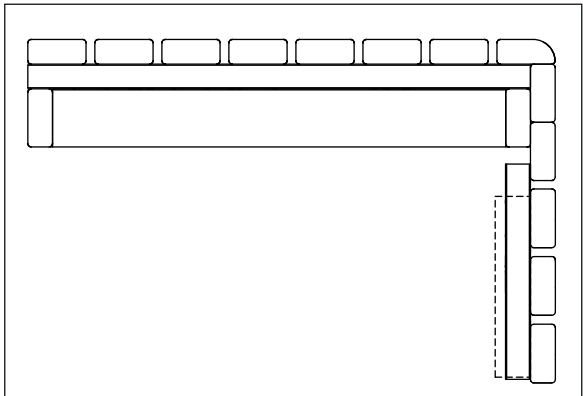
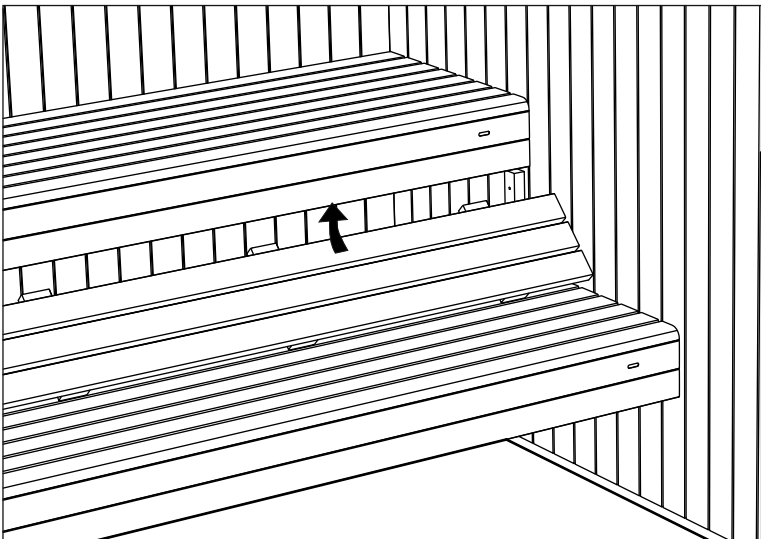
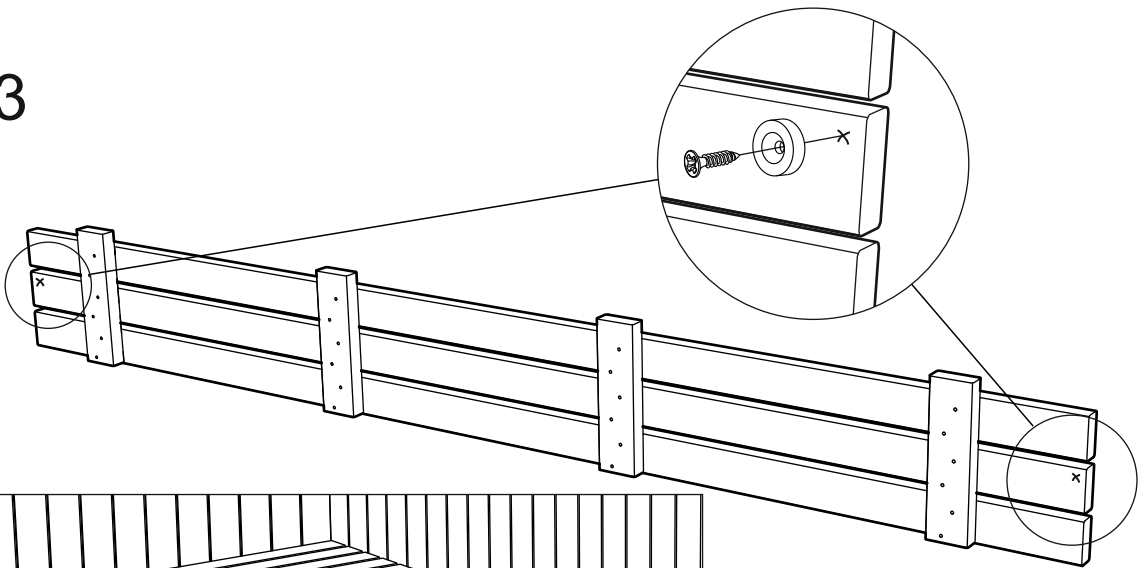
22



Use guide markings on wall



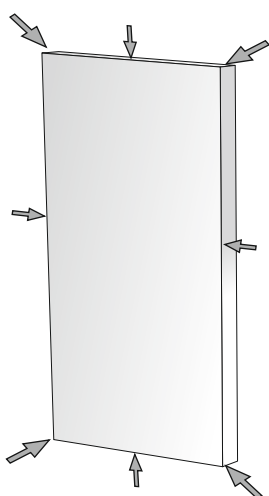
23



Glass assembly.

Door can be hinged on the right or left side.

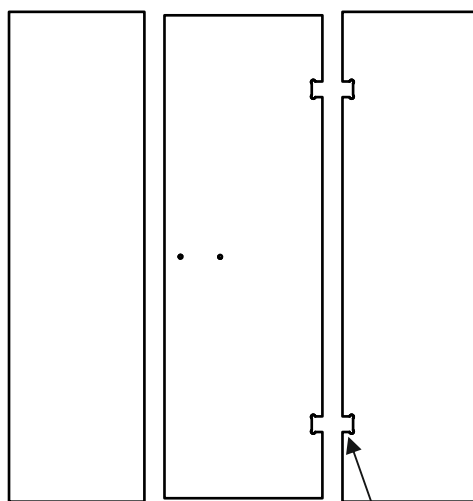
Warning! Glass - handle with care!



The edges of the glass should be protected from knocks and impacts.

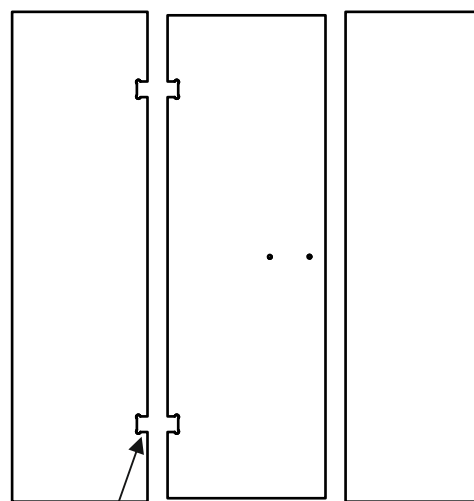
Glass placement

Alt. 1



Hinges-right

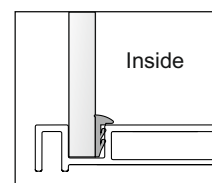
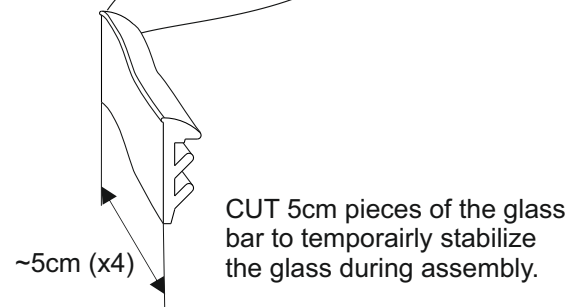
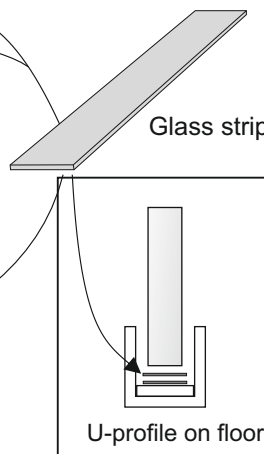
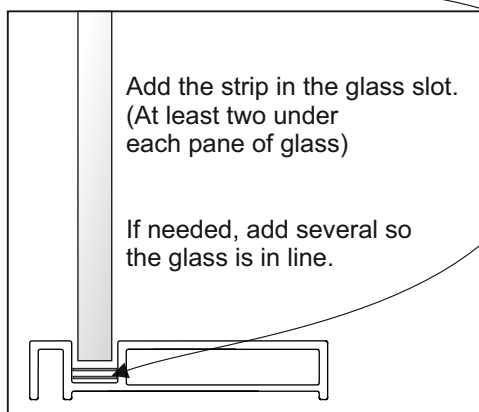
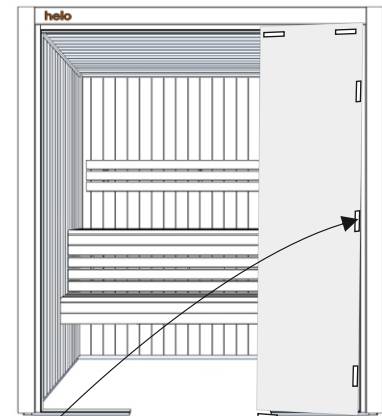
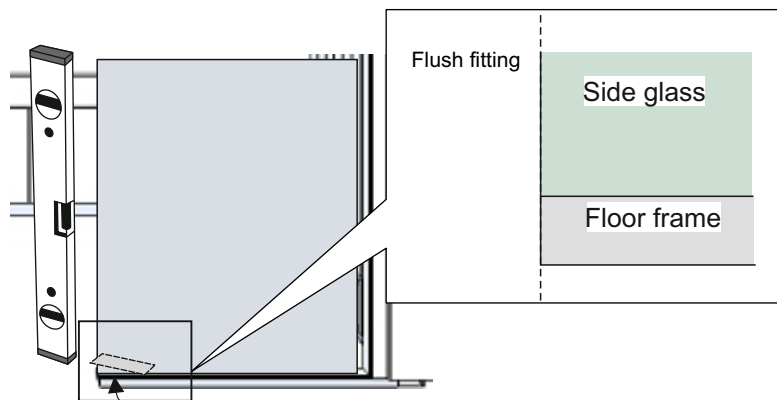
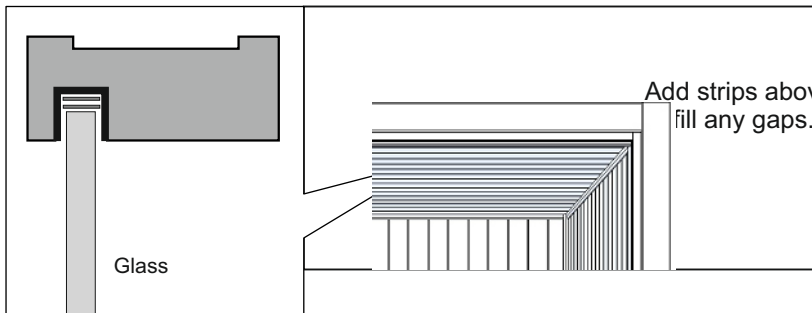
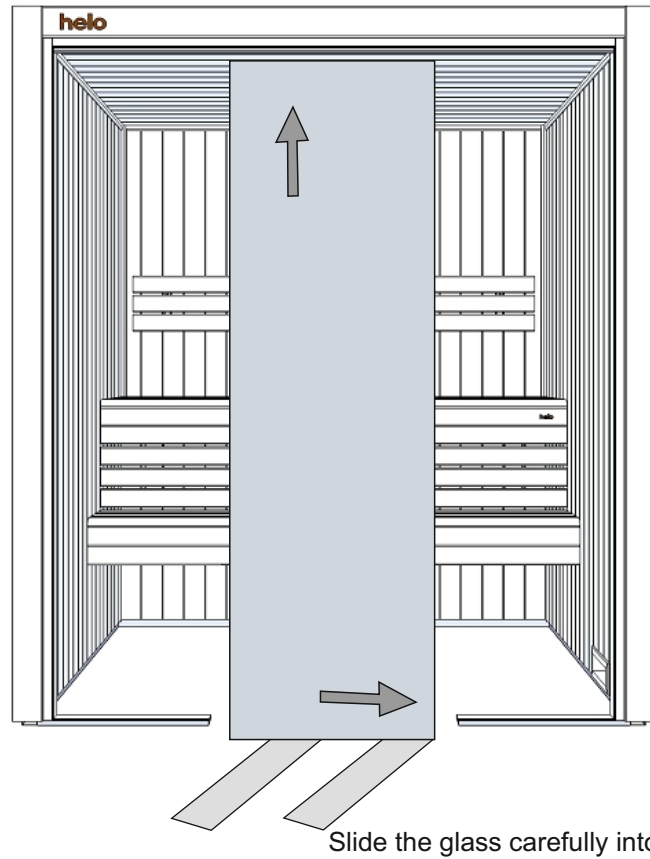
Alt. 2



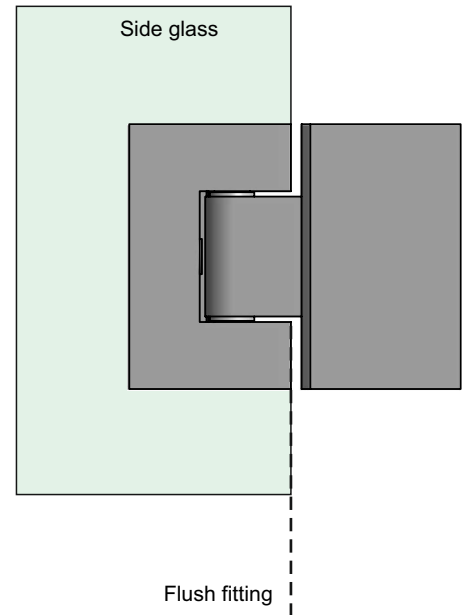
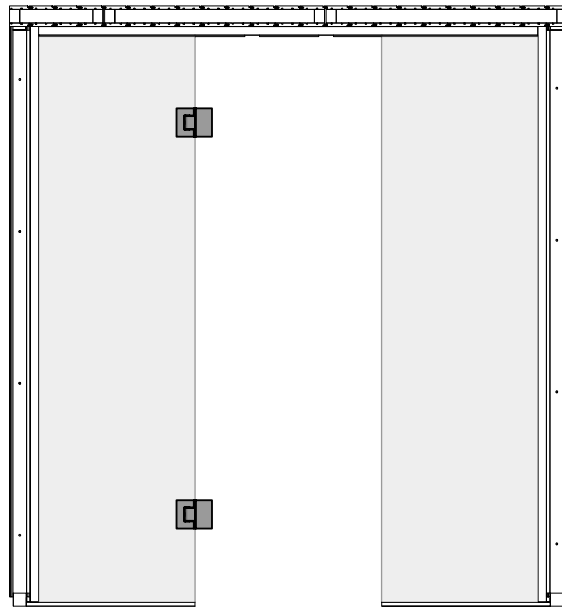
Hinges-left

Tip!

Put strips of cardboard under the glass

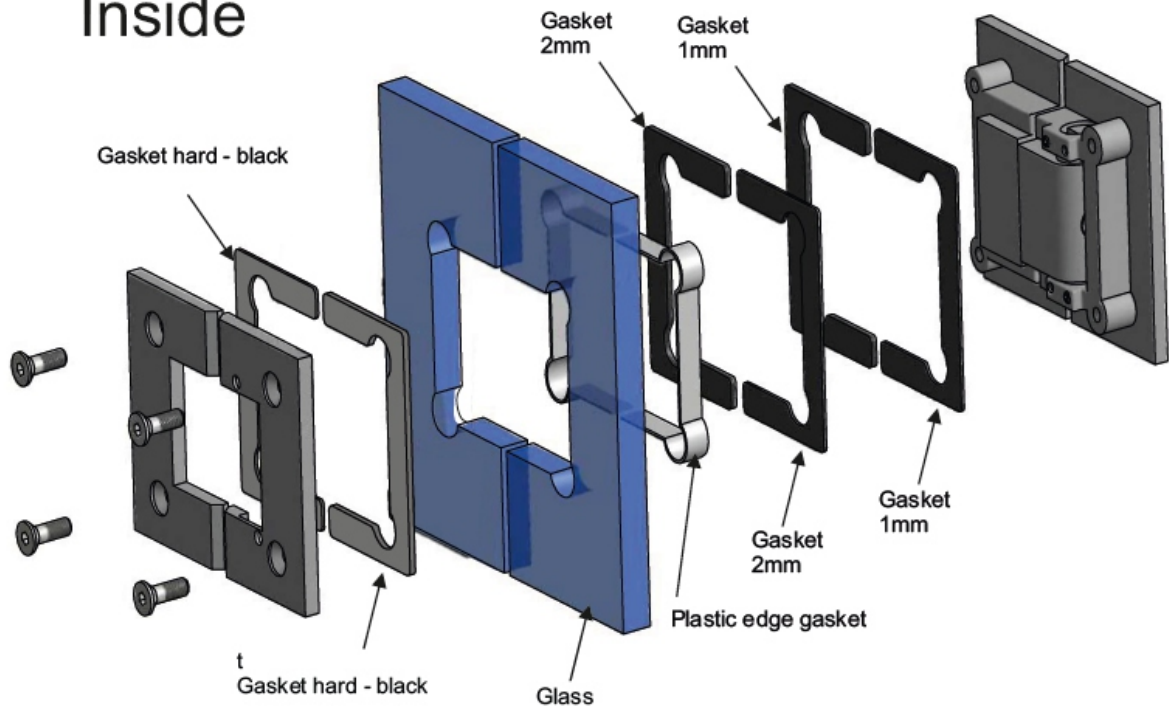


Mount the hinges
on the side glass



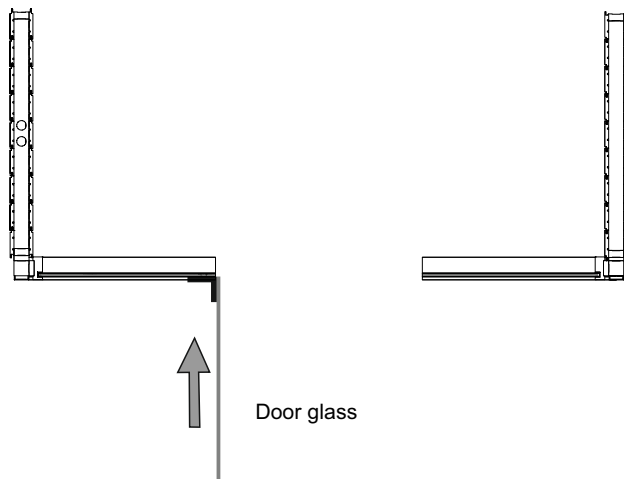
Outside

Inside

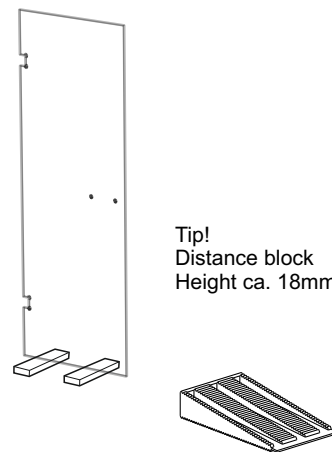


Add more gaskets if necessary
to make sure that the screws tighten enough.

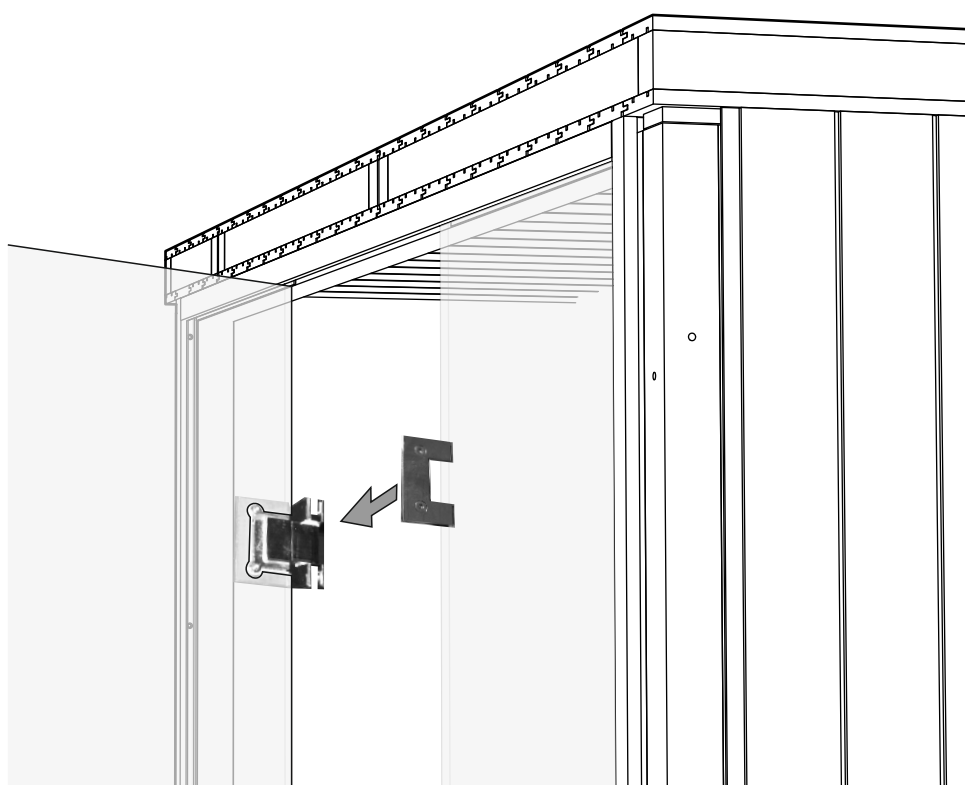
26



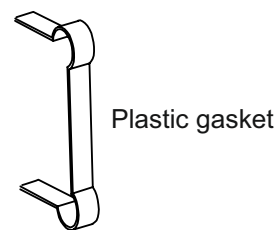
Door glass



Tip!
Distance block
Height ca. 18mm



Add gaskets to the hinges.
Place the glass door on the hinges
and put the plastic gasket into place.



Plastic gasket

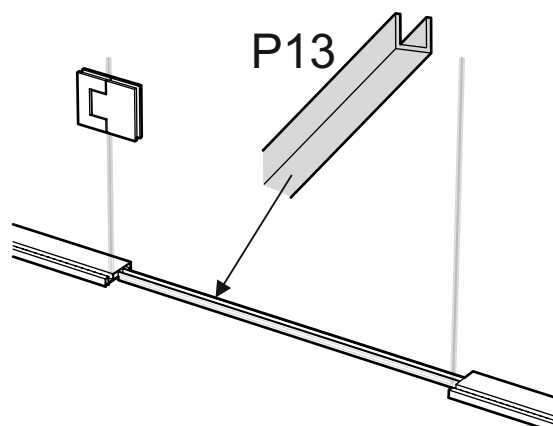
Tighten hinge after approx. one month.

IMPORTANT!!

Close the door slowly and make sure it
doesn't hit the floor frame.
Put glass strips under the side glass if
necessary.

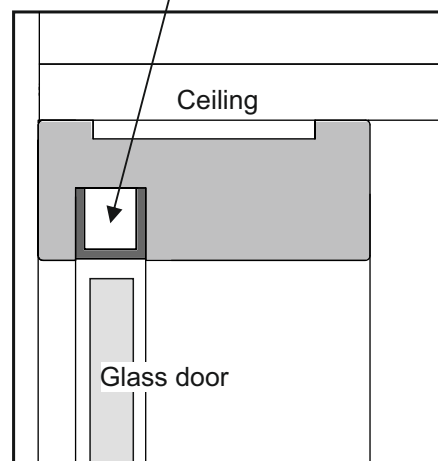
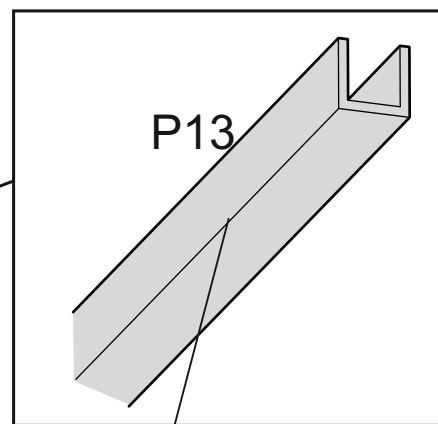
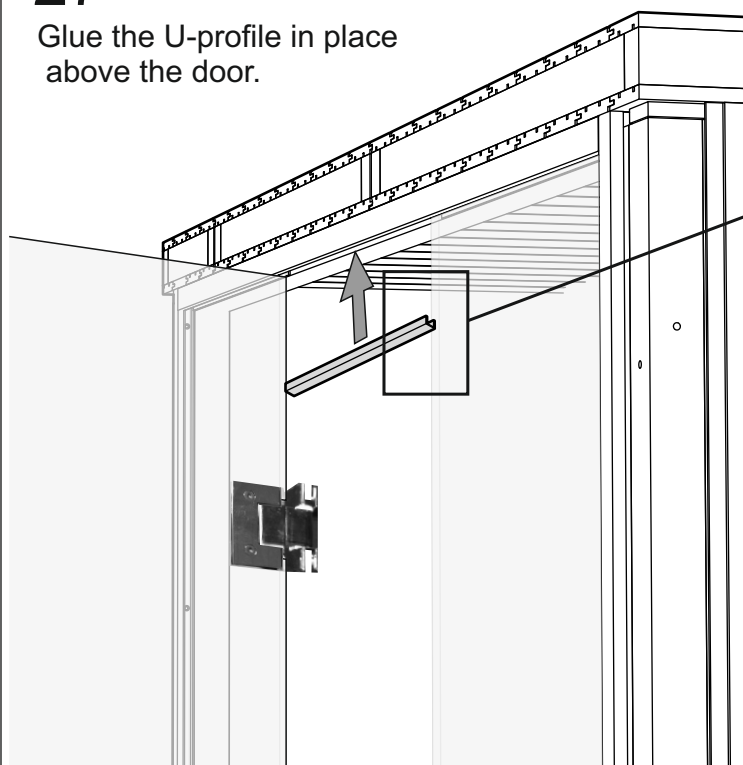


Use the U-profile that will be placed
above the door as a template when
adjusting the position of the glass.

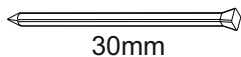


27

Glue the U-profile in place above the door.



28

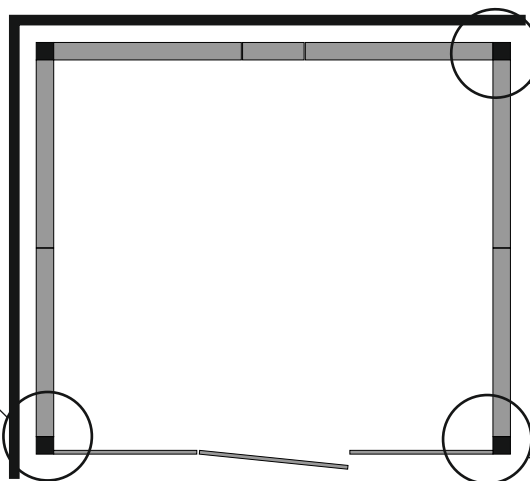
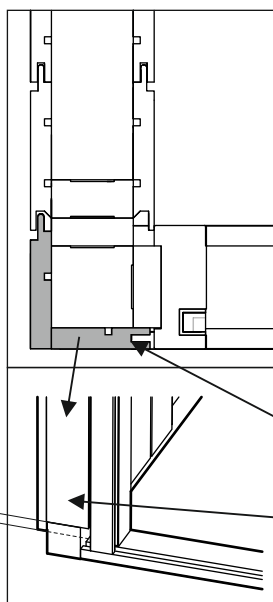
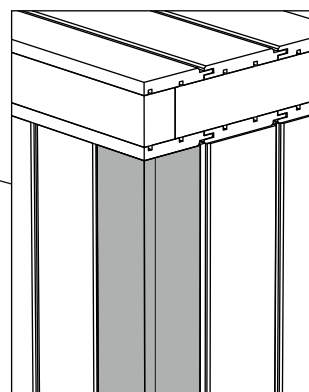
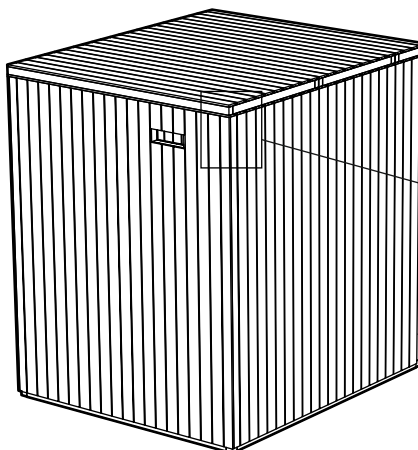


30mm

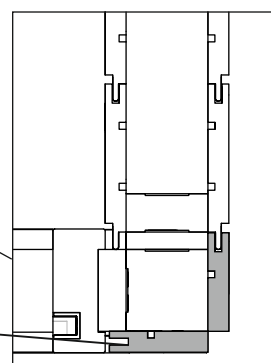
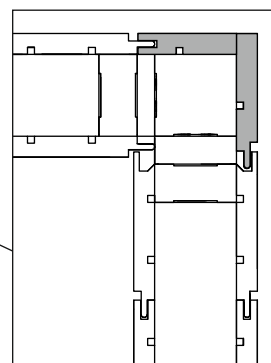
P5



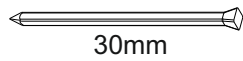
P6



P6 1957mm



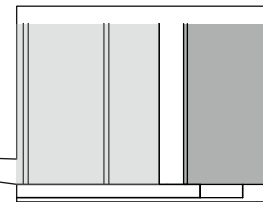
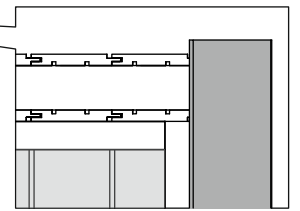
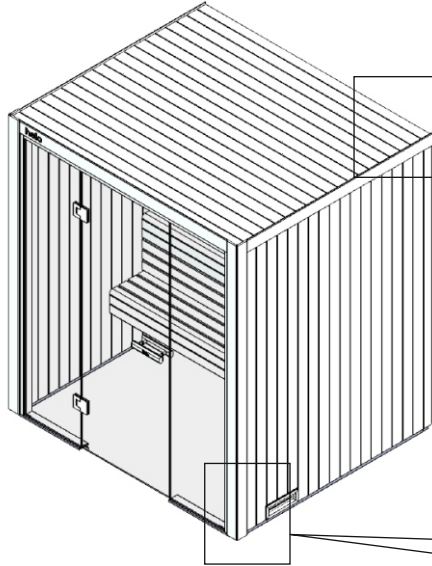
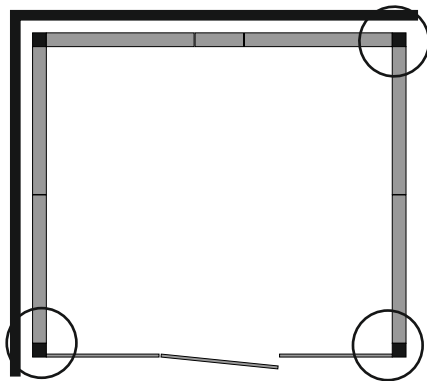
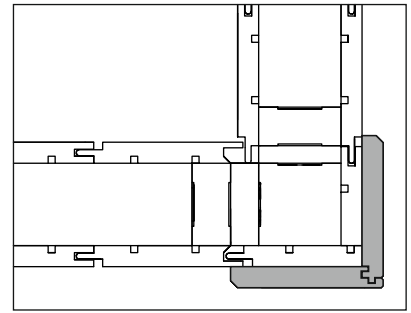
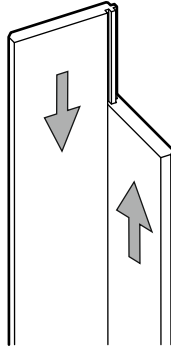
29



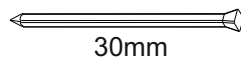
P14



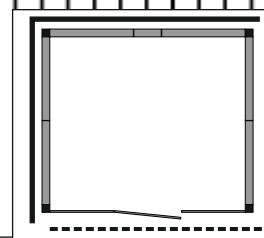
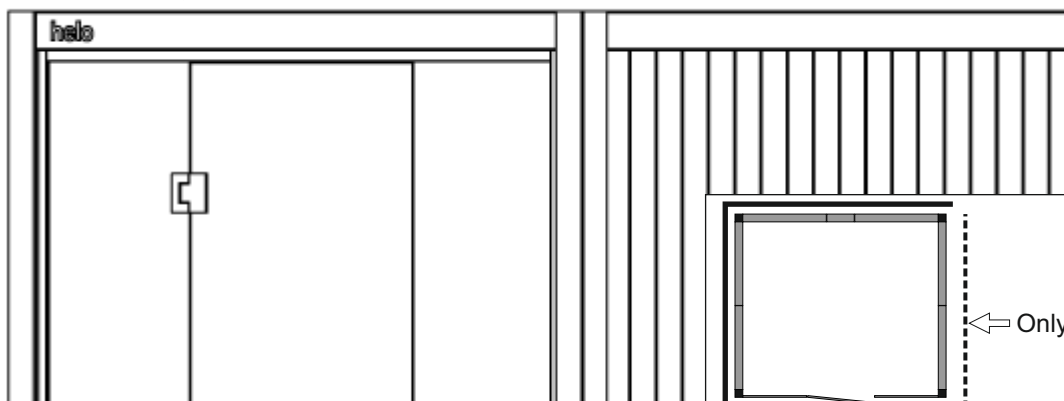
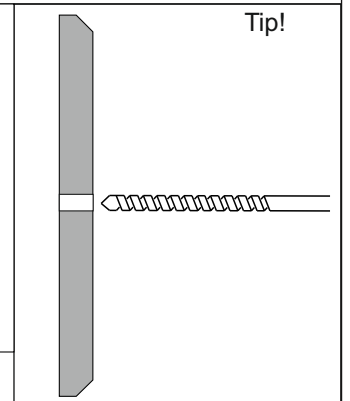
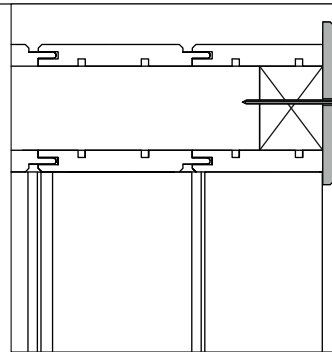
P15



30



P8



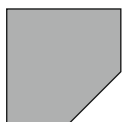
← Only on visible sides!

31



30mm

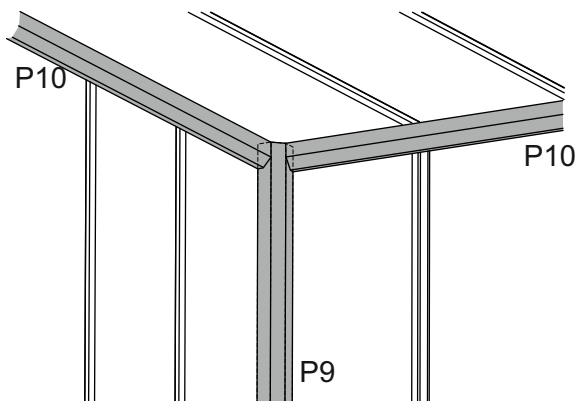
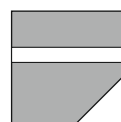
P9



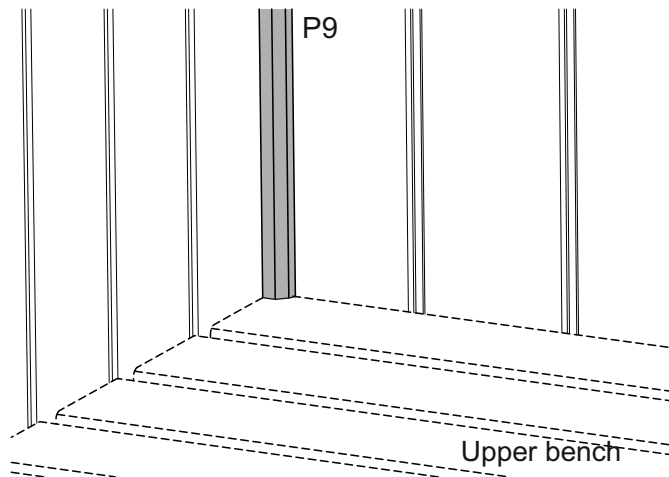
P10



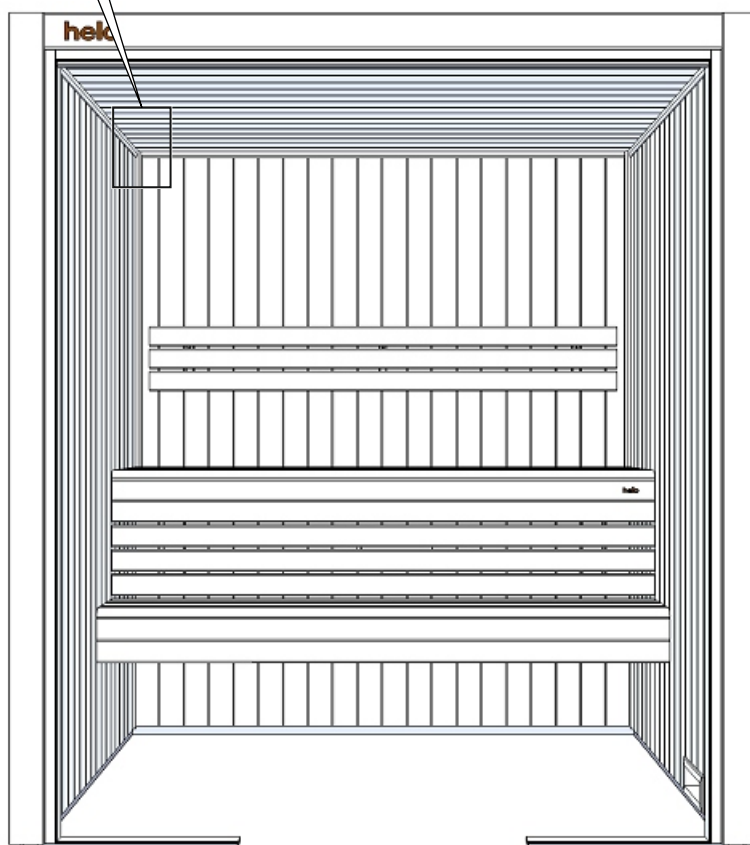
Tip!

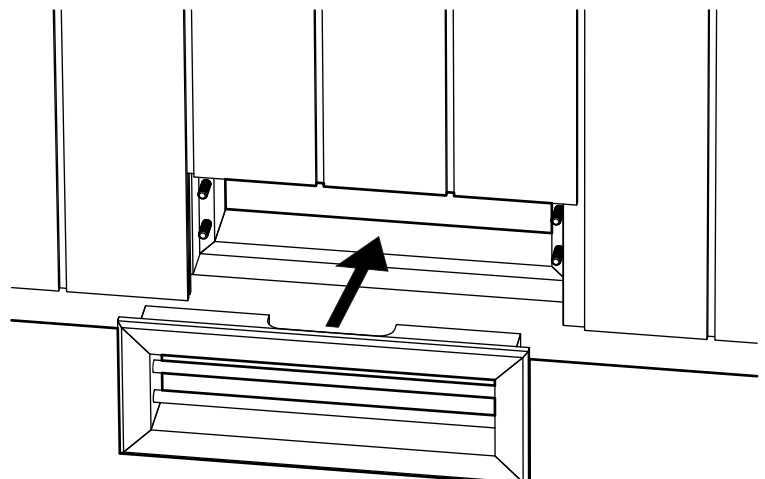
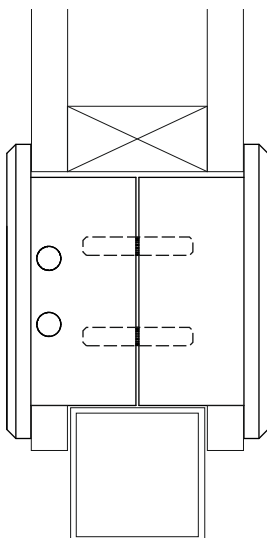
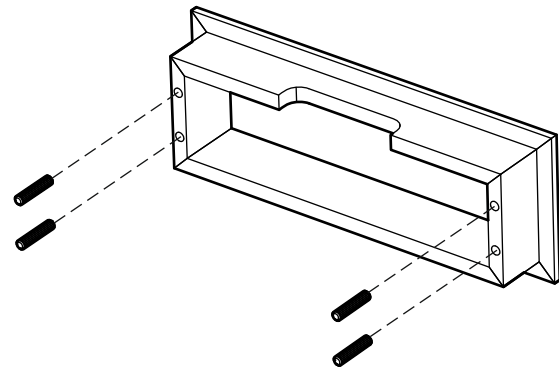
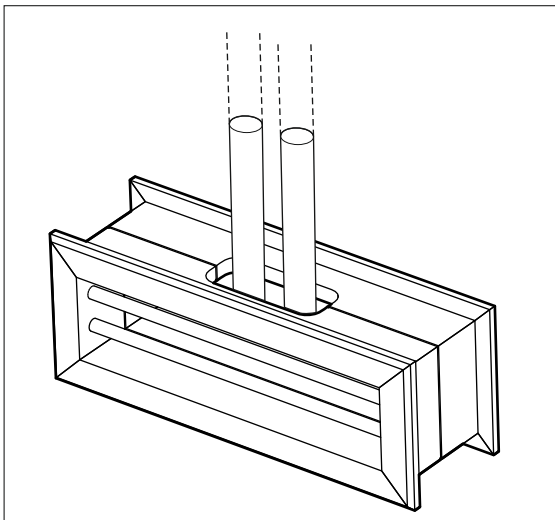
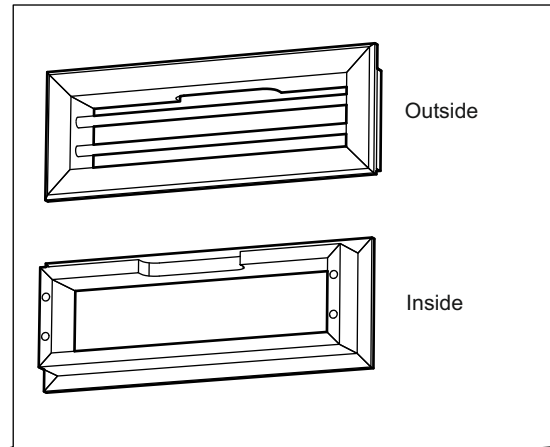
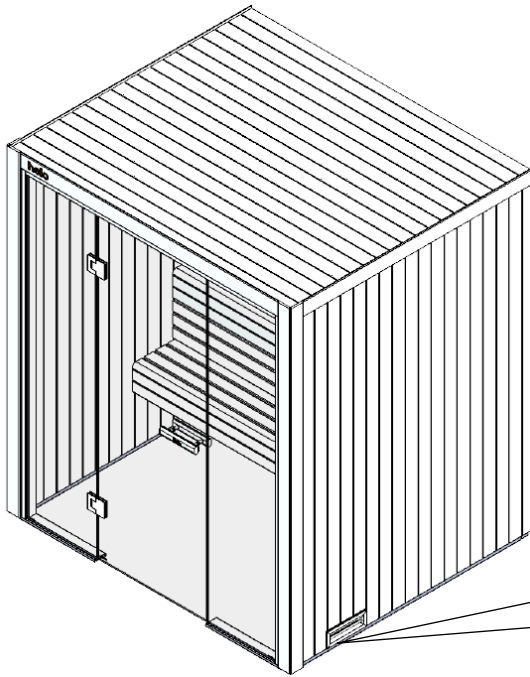


P9



heko

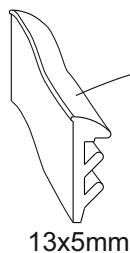
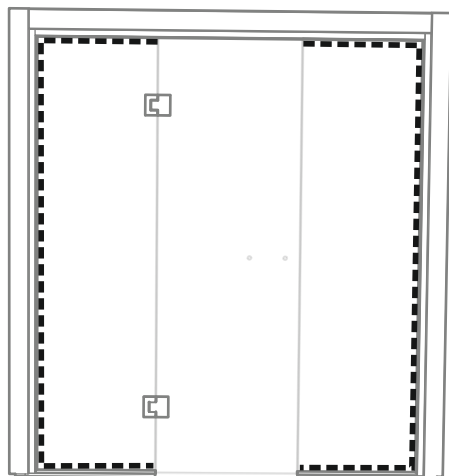




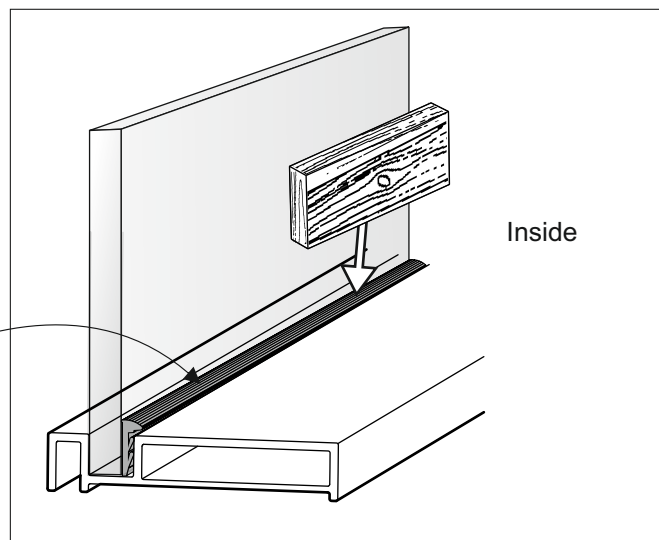
33

Glass gasket

Move eventually the room into place before the glass gasket is mounted.



13x5mm



Tip! Use soapy water or similar to help insert the gasket.

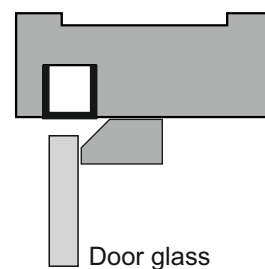
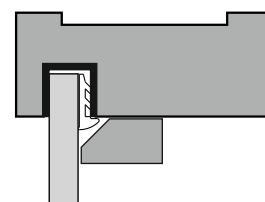
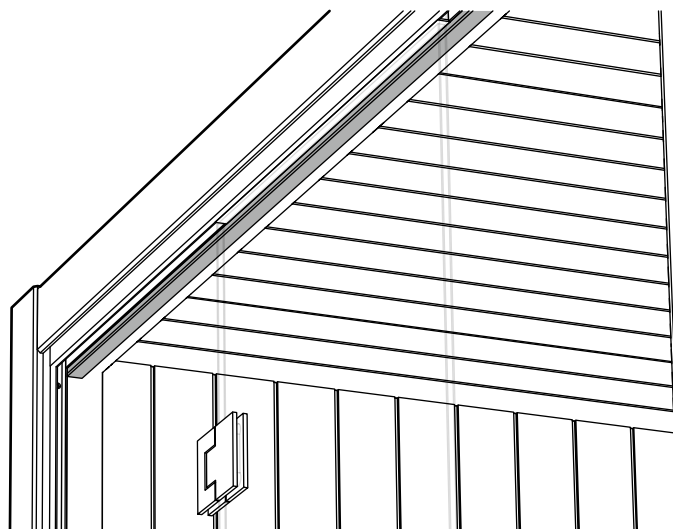


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P10



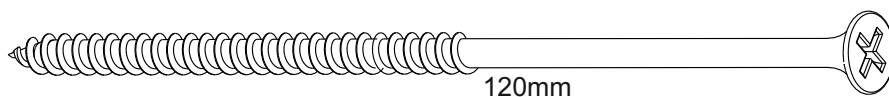
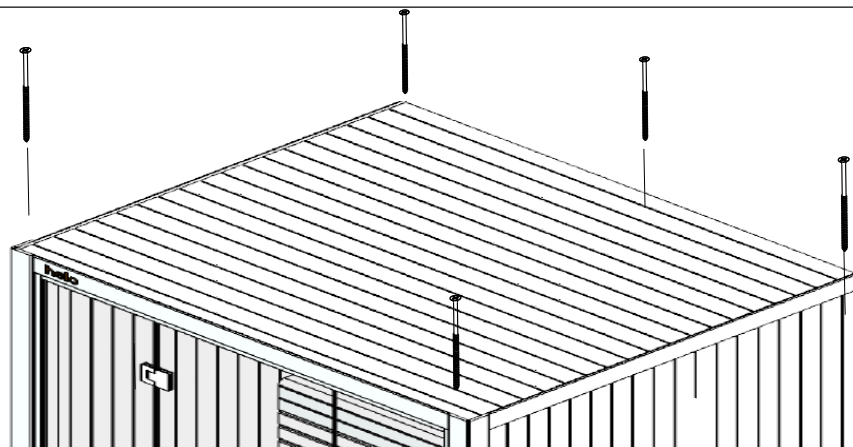
30mm



Door glass

35

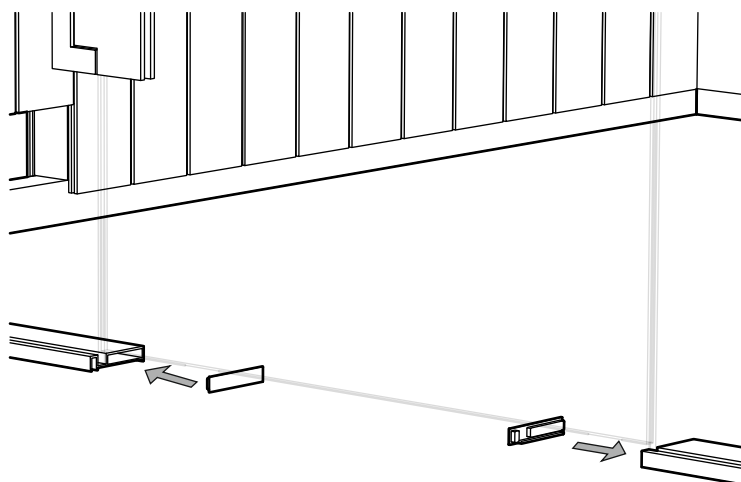
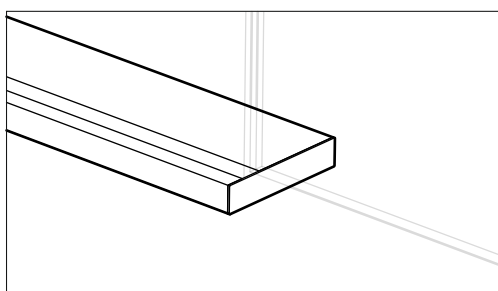
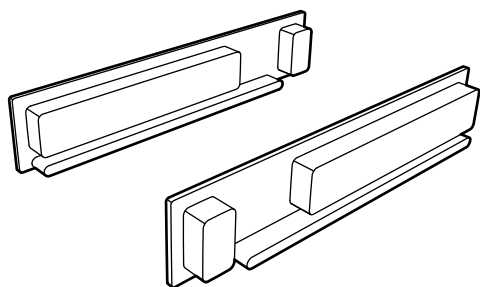
Option



120mm

36

End plugs - floor frame

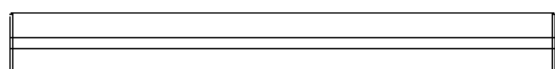
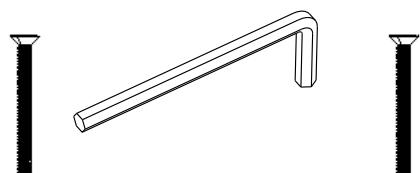


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Door handle

60mm

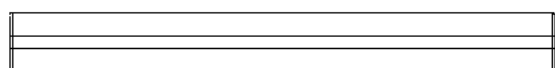
60mm



Inside

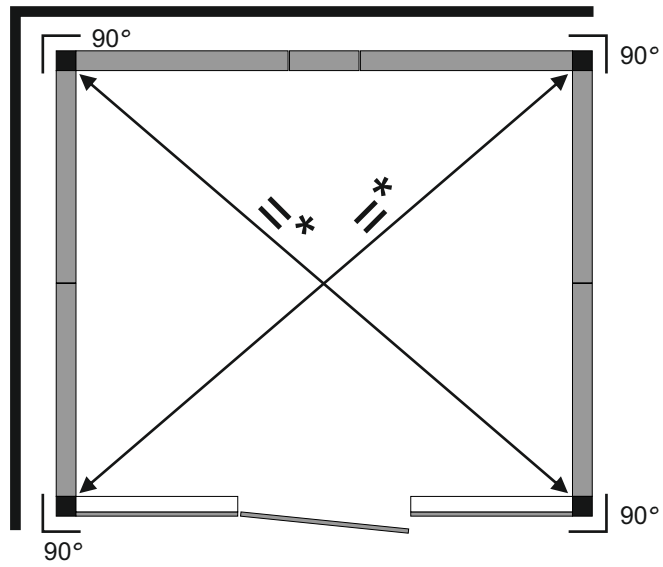


Outside

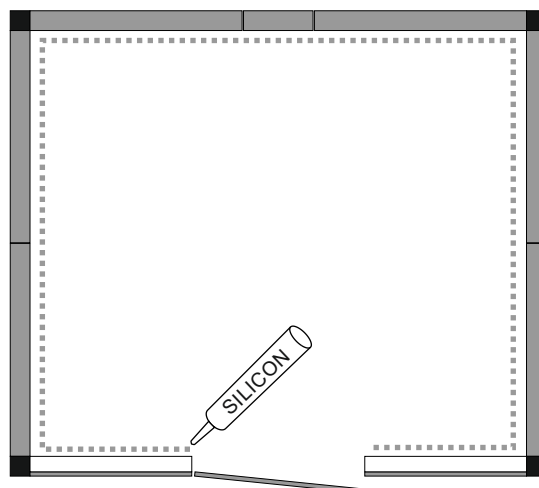
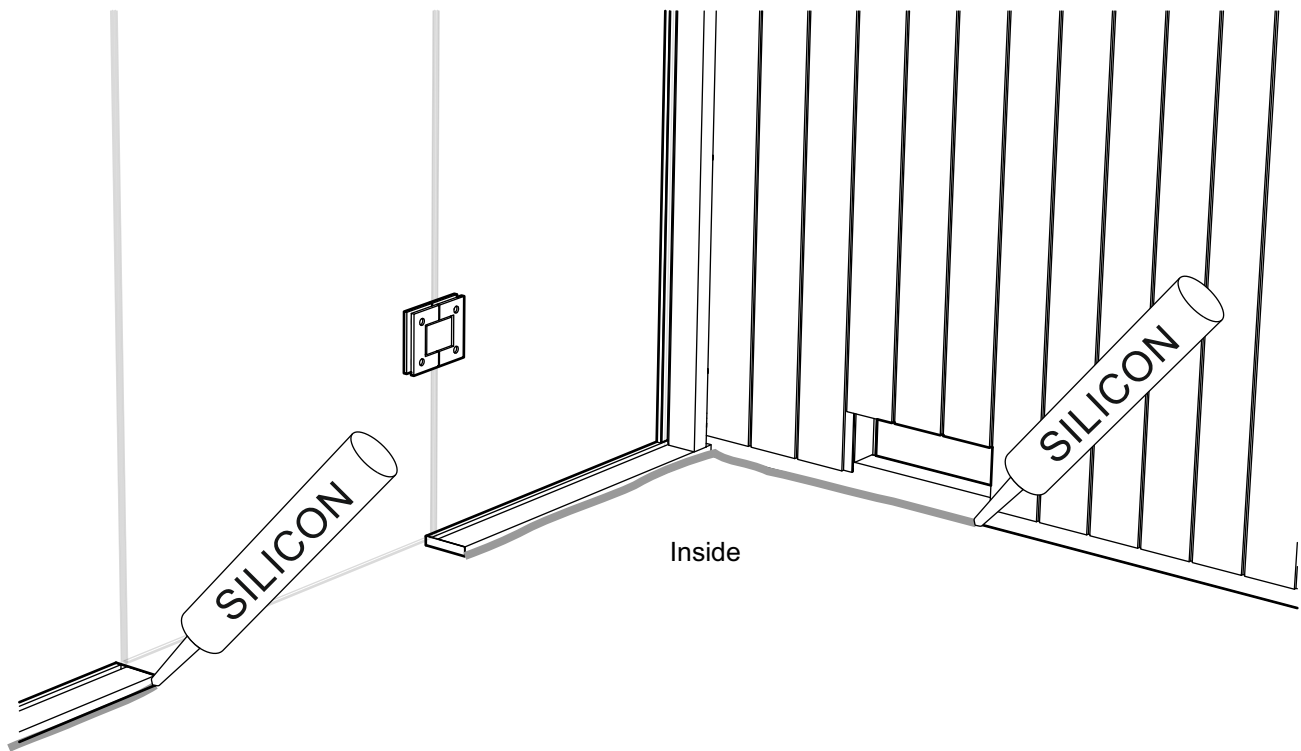


41

Optional!
Silicon - floor frame

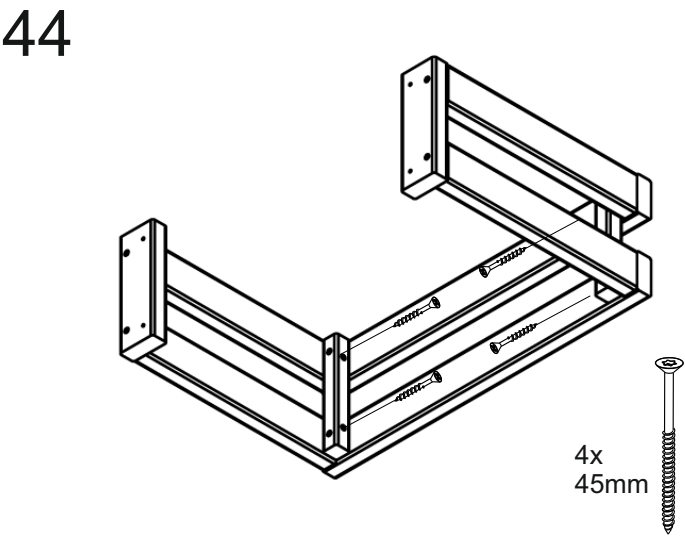
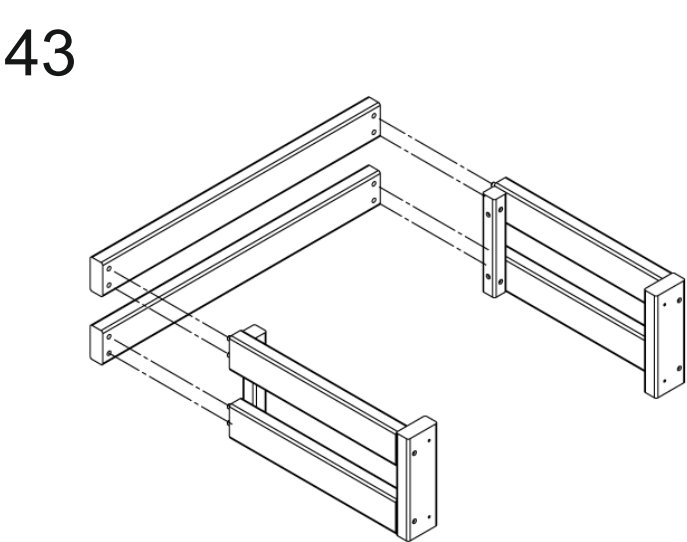
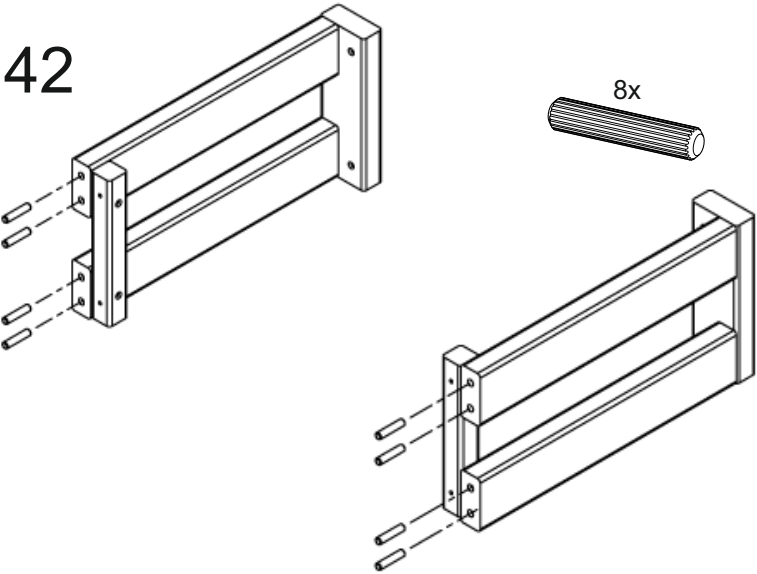
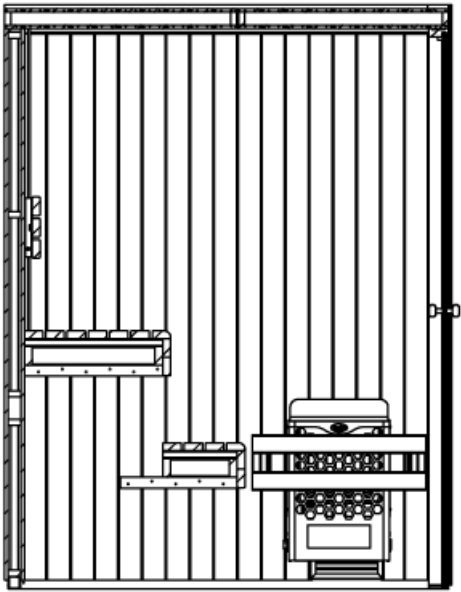


* The dimensions must be equal on the diagonals



HEATER GUARD

See Manual for heater for safety distance and placement of heater guard



For placement see heater manual

